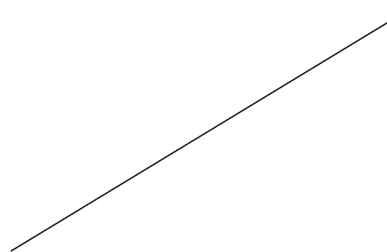


THE REAL POSITIONS OF CONNECTIONS  
IS THE ONE YOU SEE ON THE PLAN

GENERAL NOTES	
1	ALL THE DIMENSIONS WILL BE EXPRESSED IN mm EXCEPT FOR DIFFERENT INDICATION
2	FLANGES HOLES STAGGERED COMPARED WITH THE DEVICE RADIAL AXES
3	ALL INDICATED THICKNESS ARE TO BE CONSIDERED AS NOMINAL
4	TOLERANCES ON THICKNESS : SHEETS = $\pm 0,25$ PIPES AND BENDS = 12,5% FORGED ITEMS = 0
5	THE QUANTITY LISTED IN THE TABLE ARE FOR N° 1 PIECES
6	FORESEE A $\phi 5$ mm HOLE IN THE REINFORCING PLATES FOR AIR OUTLET
7	FORESEE A $\phi 10$ mm HOLE NEAR THE LEGS ZONE (ON THE TANKS WITH INSULATED BOTTOM)
8	ON THE TANKS WITH PRE-SATINED, ROLLING AND ROTARY-BRUSHED EXTERNAL FINISHING, MAKE BRUSHING LINES h=30 mm
WELDING	
1	WELDING MUST BE IN ACCORDANCE WITH PROCEDIMENTS QUALIFIED ACCORDING TO THE RULES EN 288
2	WELDERS ARE QUALIFIED IN ACCORDANCE AT THE PRESCRIPTION OF THE RULES EN 287
3	WELDING EXECUTION BY THE DOC. "WELD OF DEPARTMENT " DIS. N° 07.666.A AND RELATIVES WPS
GENERAL TOLLERANCES	
1	PROCESSING FOR TAKE AWAY OF BURR RULES ISO 2768 - mkk ( UNI EN22768-1 and 22768-2)
2	PROCESSING FOR DEFORMATION / WELDING RULES EN ISO 13920 - CF

4	Female 1"	Female 1" Safety valve Mod. CA.BI 101 set a OVER PRESSURE +0.45 bar UNDER PRESSURE -0.02 bar	
3	DN400	Quick-closing manhole DN400 - EPDM Gasket	
2	Male 2"	Nozzle male thread 2" + Stainless cup	
1	Male 2"	Total DISCHARGE - Ball valve DN50 - Flange/2" Male+cup INOX	
POS. DN		DENOMINATION	
PIECES N° 24		SERIES NUMBER by	
MATERIAL		PARTS AT CONTACT WITH THE PRODUCT: AISI 304 1.4301 CAGE: CARBON STEEL ZINC-COATED	
FINISHING		INTERNAL WELDING PICKLED EXTERNAL WELDING PICKLED INTERNAL SURFACE GRADE 2B EXTERNAL SURFACE GRADE 2B	
DISEGN CONDITIONS		TANK INTERNAL PART	JACKET
WORKING PRESSURE bar		ATMOSPHERIC	
FLUID	TYPE	---	
	SPECIFIC WEIGHT Kg/dm3	1.9	
TOTAL CAPACITY Lt.		997	
IDLING WEIGHT Kg.		140	
Date	Rev. N°	Description	Draftman
PALLETTIZED CONTAINER PLO 995 L		CLIENTE   	
		SCALA 1 : 10	
		DIS. N°	