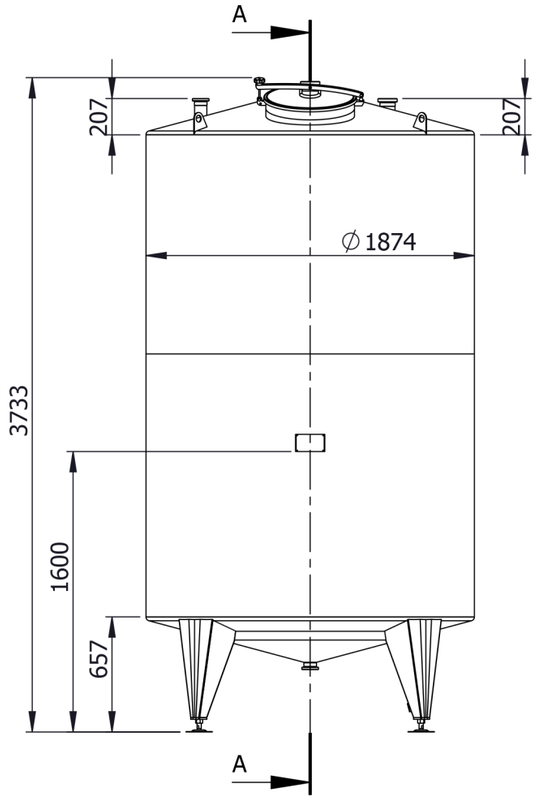
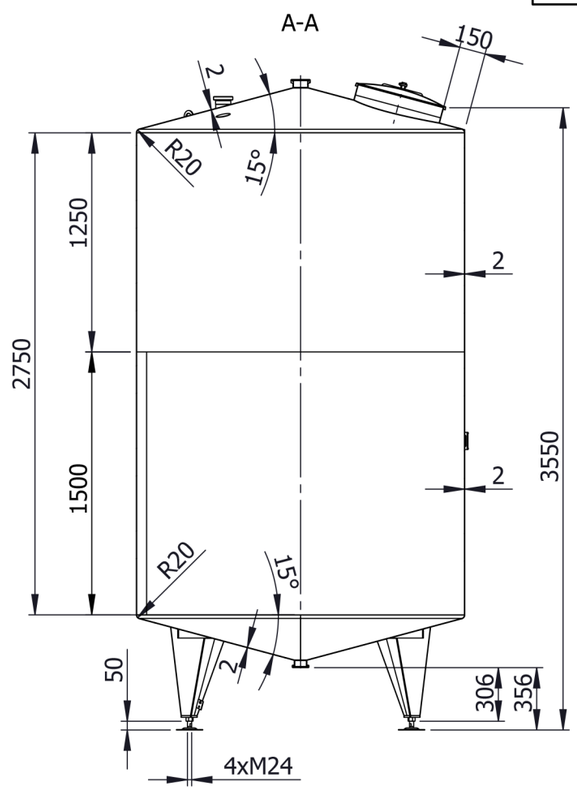
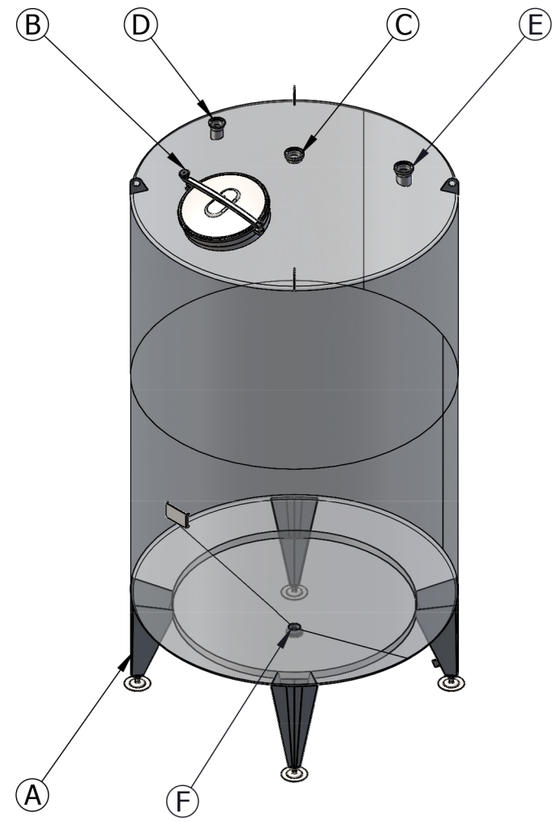
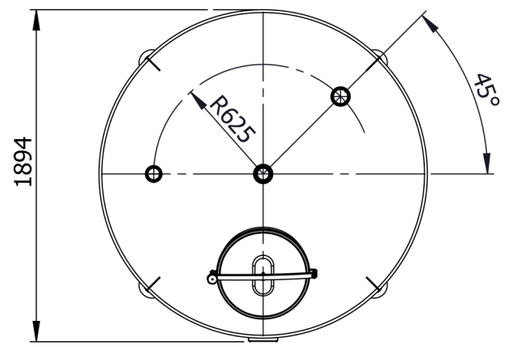
Revisions					
Rev	Description	Date	Drawn	Checked	Rev. DD









Item	Description	PN bar	DN mm.	Qty.
A	LEG ON ADJUSTABLE SUPPORT	-	-	4
B	UPPER MANWAY DN500 Elica art.50/1p-4	atm.	500	1
C	INLET DN80 CENTRICALLY MOUNTED ON TANK TOP UP TO WELDING MALE DN80 DIN11851	atm.	80	1
D	INLET DN65 ON TANK TOP UP TO WELDING MALE DN65 DIN11851	atm.	65	1
E	INLET AIR VENT DN80 ON TANK TOP UP TO WELDING MALE DN80 DIN11851	atm.	80	1
F	TOTAL OUTLET DN65 UP TO WELDING MALE DN65 DIN11851	atm.	65	1

Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30 ≤120	>120 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000	≥2 ≤30	>30 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12

Surface	Outside	Matt 2B	Weld. seams	Outside: Strip grinded 2x20 Ra<1,6
	Inside	Matt 2B		Inside: Strip grinded 2x20 Ra<1,6

1.6	Drawn: S.S	Scale 1:35	Weight 397	AISI 304L		
	Checked: K.I			8100L		
	Approved: D.M		Rev	01.6.2017	Lang Eng	Sheet 1/2