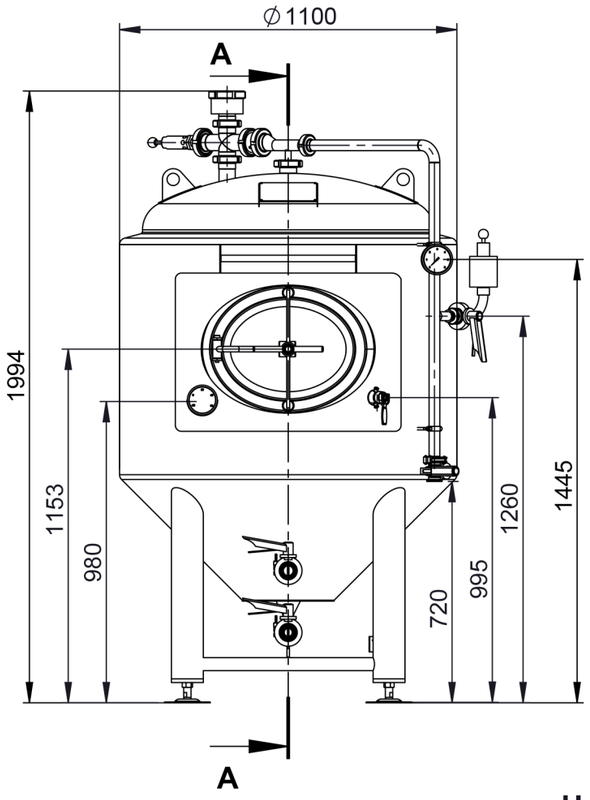
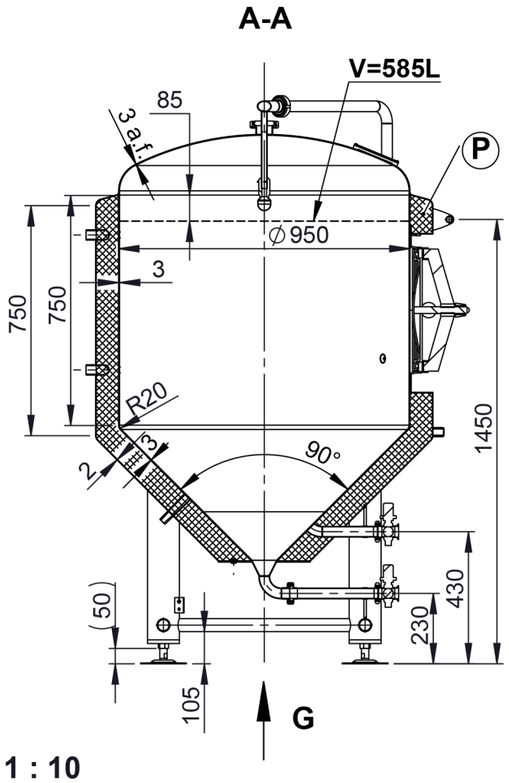
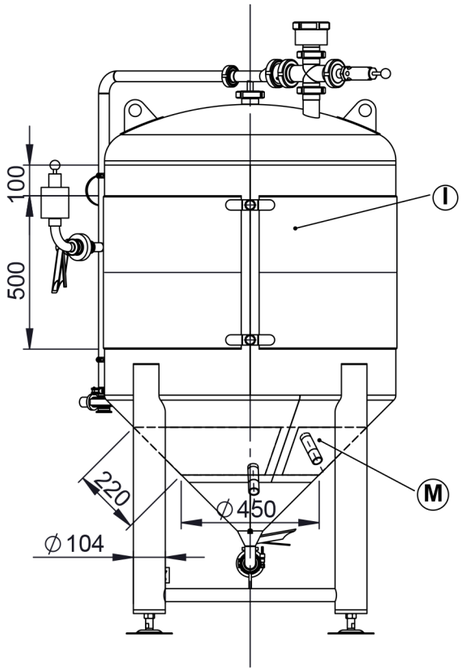
Insulation is hidden on ths view



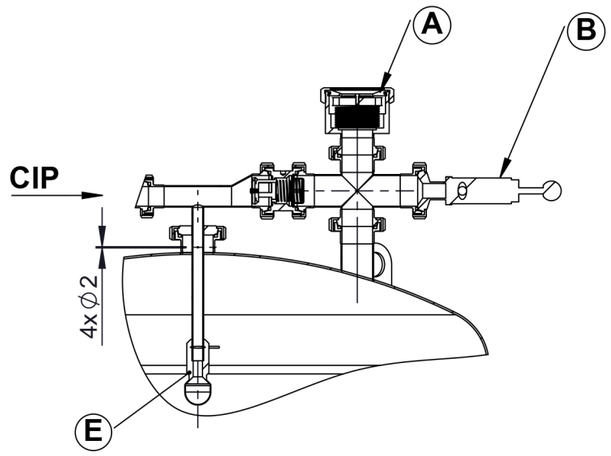
H-H 1 : 10

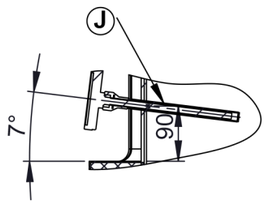


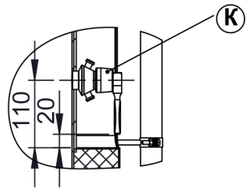


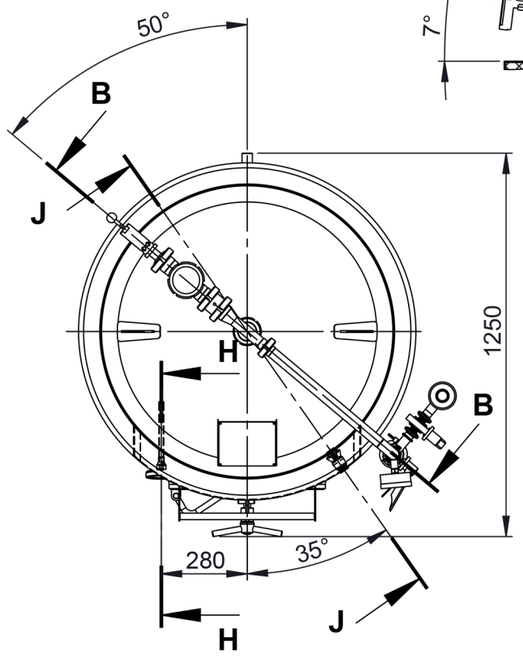
J-J 1 : 10

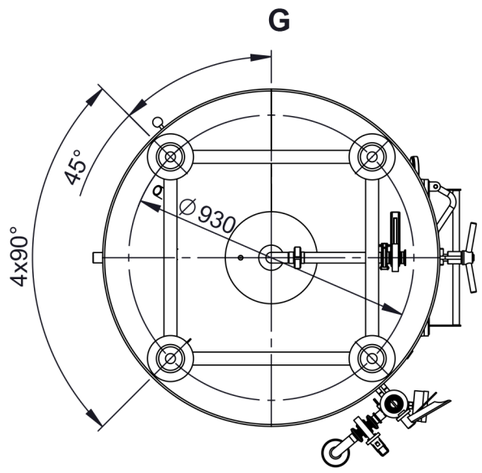
B-B 1 : 10



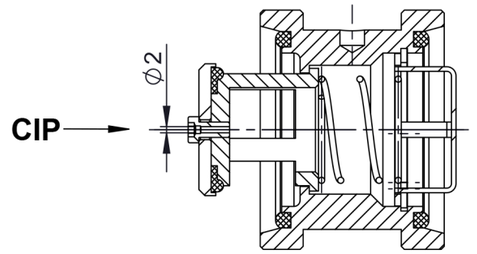








VALVE DN50 OPENED FOR CO2 / CLOSED FOR CIP



Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30 ≤120	>120 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000	≥2 ≤30	>30 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12

Surface	Outside	Matt 2B	Weld. seams	Outside	Strip grinded 2x20 Ra<1,6
	Inside	Mirror 2R		Inside	Flat grinded to Ra<0.8

1.6	Drawn: **AP**	Scale 1:20	Weight	AISI 304L	
	Checked: **KI**	730L			
	Approved: **DM**	**B-K 0579 00.00.00-00.00**	Rev	26.7.2018 г.	Lang Eng / Sheet 1/2

file: CCT_assembly-828