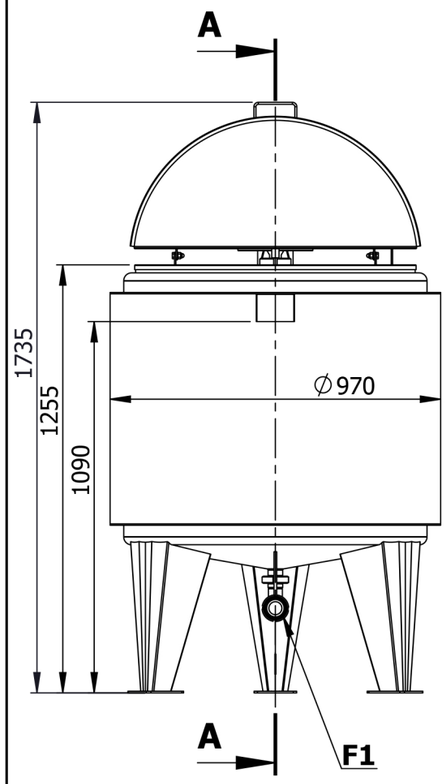
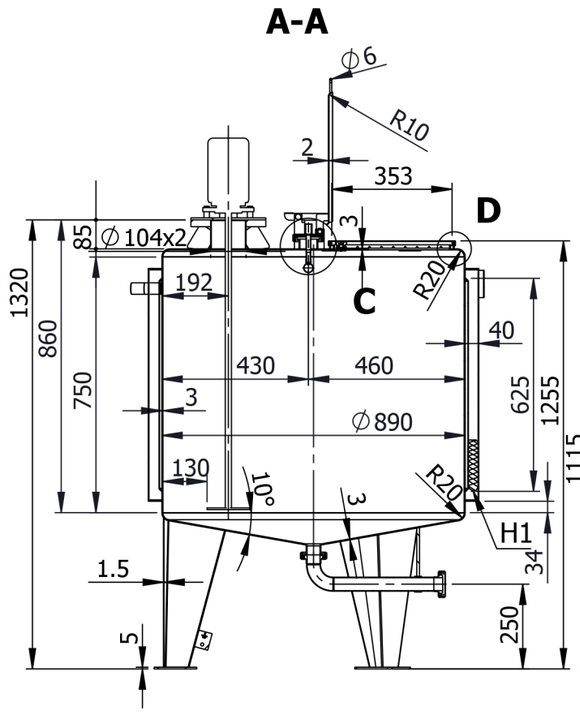
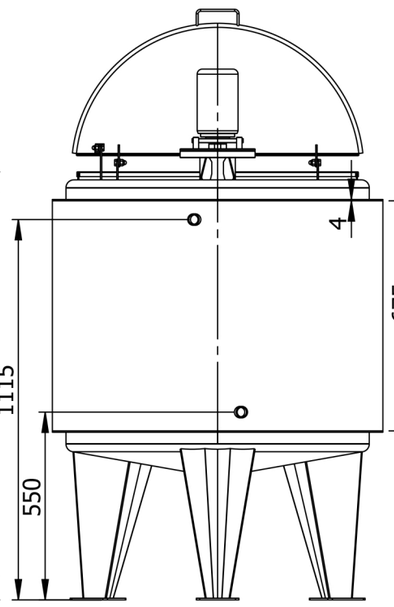
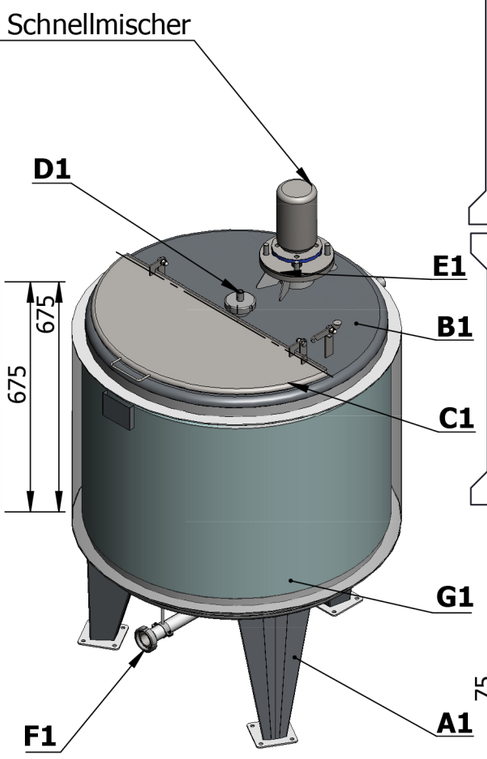


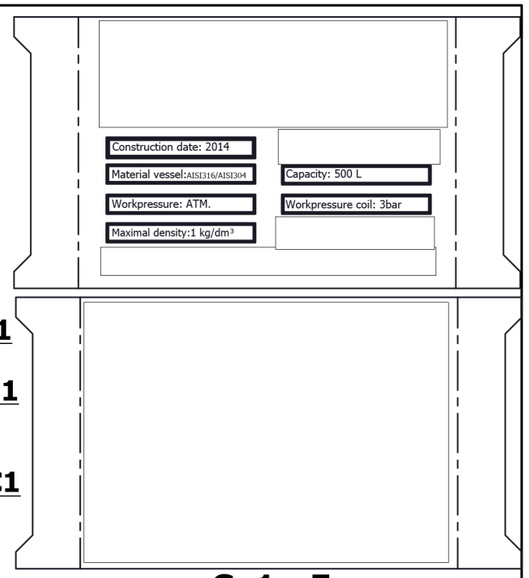


D 1 : 3

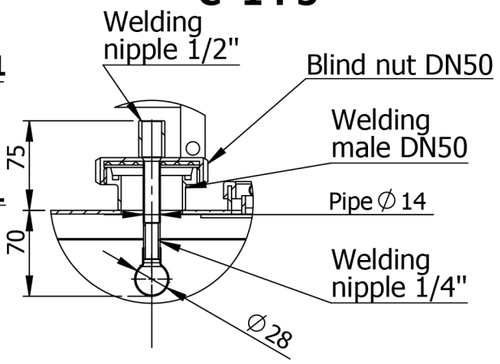


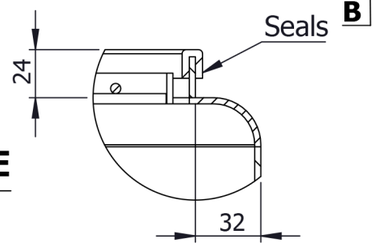
E-E 1 : 2

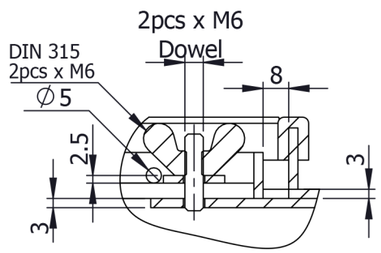


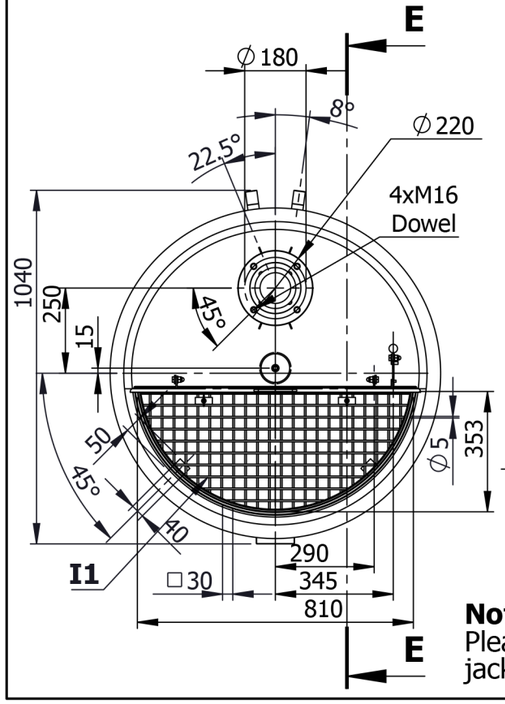


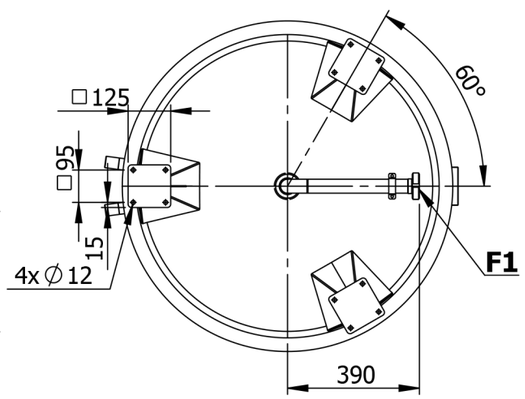
C 1 : 5











Note:
Please keep in mind that in the temperature in the heat exchange jacket is at 100˚C ,the surface temperature can be over 40˚C.

Schnellmischer:
1.RW9536V6N 0,75kW 1500rpm 400V
2.RW9537V6N 0,37kW 680rpm 400V

Item	Description	PN MPa	DN mm.	Qty.
A1	LEG ON ANCHOR PLATE (anchor bolts are not included)	-	-	3
B1	1/2 FIXED LID	-	-	1
C1	1/2 HINGED LID	-	-	1
D1	DISMOUNTABLE STATIC CIP SPRAY BALL Φ28 360° UP TO WELDING MALE NIPPLE- AISI 316	атм.	G1/2"	1
E1	INLET FOR AGITATOR UP TO FLANGE Φ220mm s20mm- AISI 316	-	100	1
F1	DISMOUNTABLE TOTAL OUTLET UP TO WELDING LINER AND NUT DIN 11851 - AISI 316	атм.	40	1
G1	DIMPLE JACKET ON TANK SHELL H=625mm F=1.68m2 Tmax=100˚C - AISI 304 INLET/OUTLET JACKET UP TO WELDING MALE NIPPLE	0.3	G1"	1
H1	INSULATION MINERAL WOOL 40mm WITH DECORATIVE CASING FOR DIMPLE JACKET ON TANK SHELL D=970mm H=675mm 2.0mm - AISI 304	-	40	1
I1	SAFETY GRID	-	-	1

Surface	Outside	2B	Welding seam	Outside	Strip grinded 2x20 Ra<1.6
	Inside	2B		Inside	Flat grinded Ra<0.8

1.6	min.0,5x45°	±30'	L=1000±1	>1000 ±2 <1000 ±1

	Drawn.: S.S	Scale 1:18	Mass 180 kg	AISI 316 AISI 304	
	Checket: K.I				0.5m3
	Eng.App.:			09/09/2014	Sheet 1/1