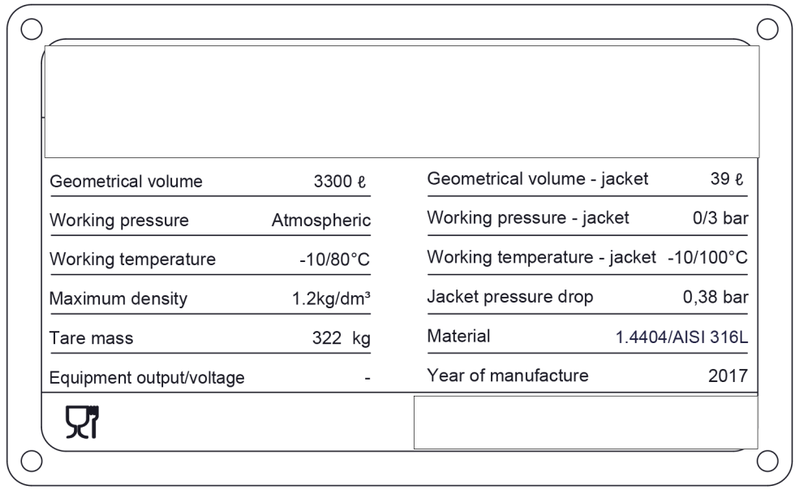
Revisions					
Rev	Description	Date	Drawn	Checked	Rev. DD



Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30 ≤120	>120 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000	≥2 ≤30	>30 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12

Surface			Weld. seams		
	Outside	Matt 2B		Outside	Strip grinded 2x20 Ra<1,6
	Inside	Matt 2B		Inside	Strip grinded 2x20 Ra<1,6

1.6	Drawn: **S.S.**	Scale 1:30	Weight 322	1.4404/ AISI 316L			
	Checked: **K.I.**	3300L					
	Approved: **D.M.**		Rev	21.6.2017	Lang Eng	Sheet 2/2	