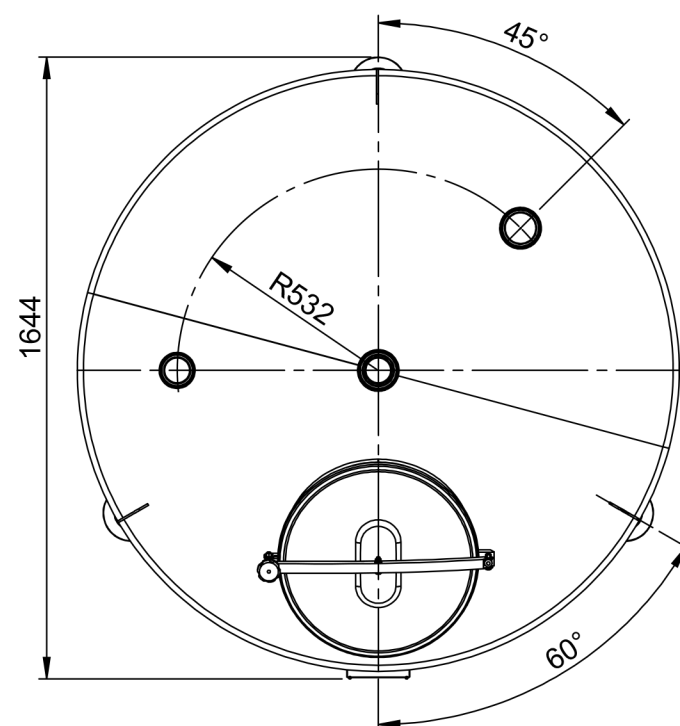
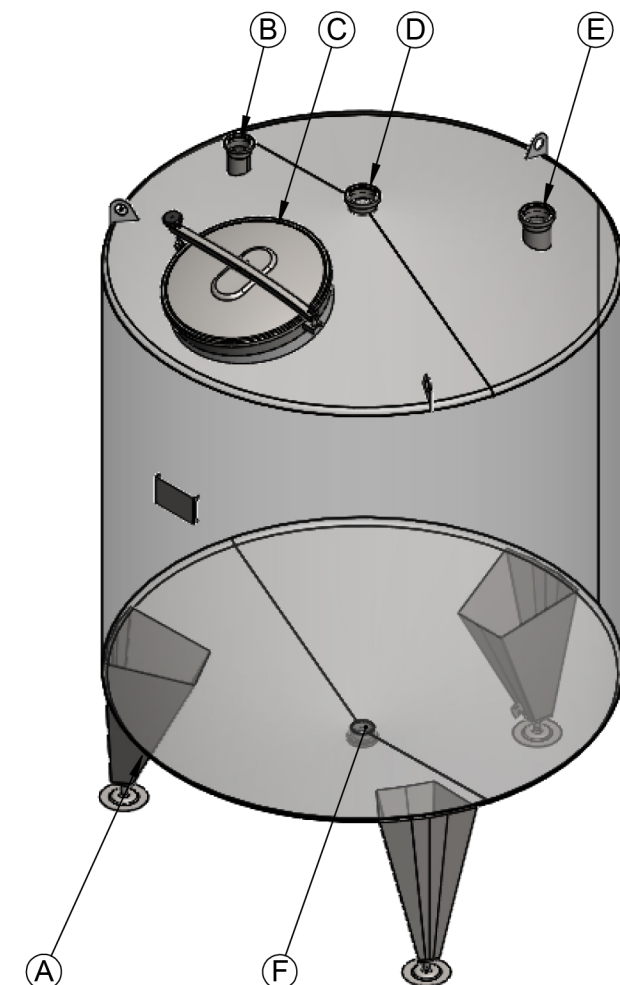
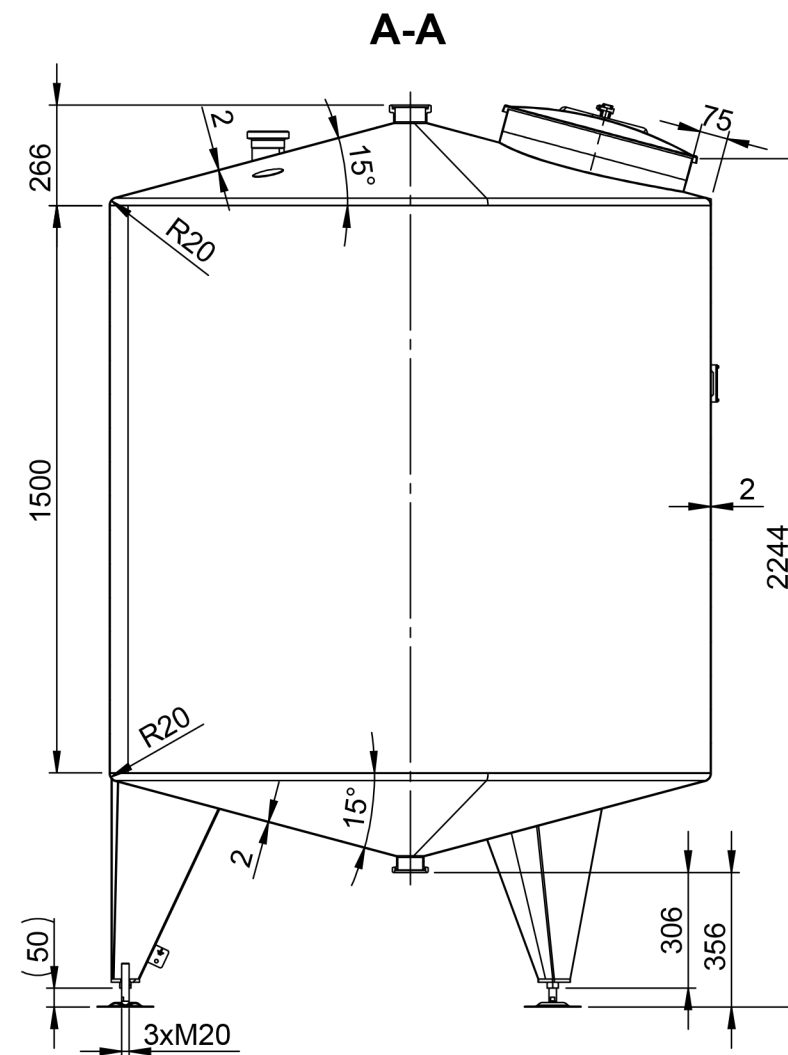
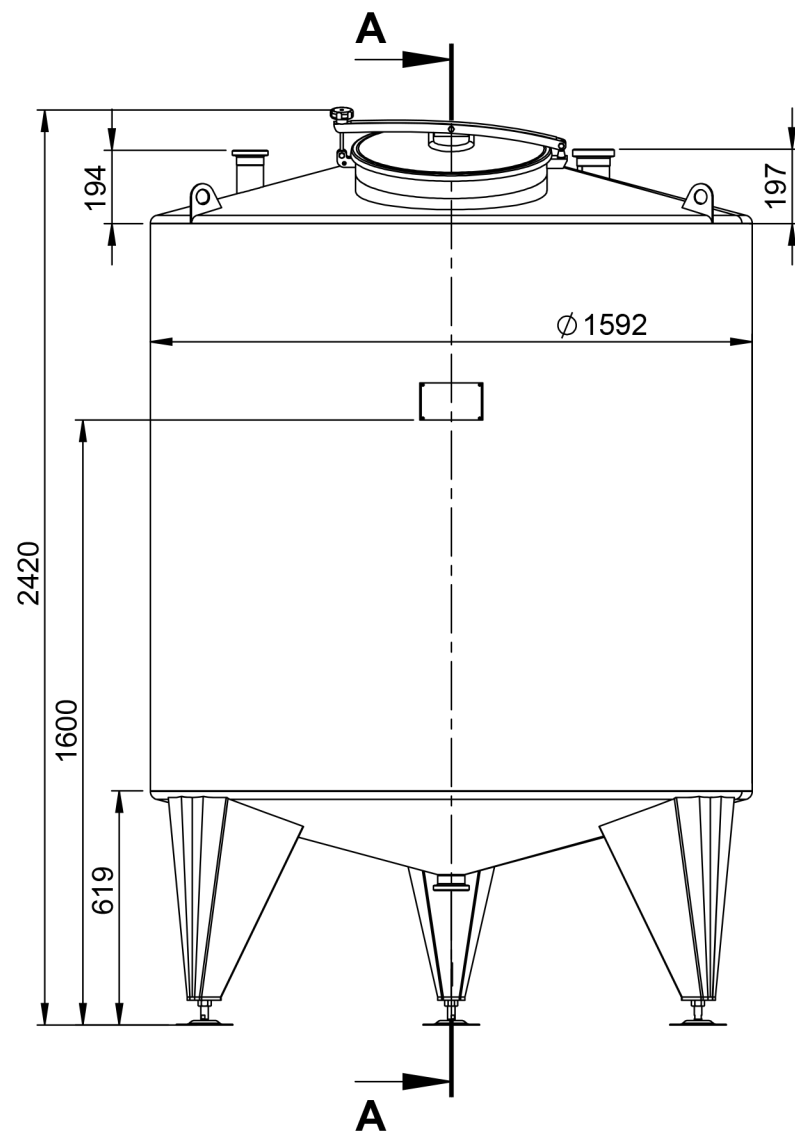


4		3		2		1	
Revisions							
Rev	Description			Zone	Date	Drawn	Checked



Item	Description	PN	DN	Qty.
		bar	mm.	
A	LEG ON ADJUSTABLE SUPPORT	-	-	3
B	INLET DN65 ON TANK TOP UP TO WELDING MALE DN65 DIN11851	atm.	65	1
C	UPPER MANHOLE DN500 Elica art.50/1p-4 EPDM-FDA GASKET	atm.	500	1
D	INLET DN80 CENTRICALLY MOUNTED ON TANK TOP UP TO WELDING MALE DN80 DIN11851	atm.	80	1
E	INLET AIRVENT DN80 ON TANK TOP UP TO WELDING MALE DN80 DIN11851	atm.	80	1
F	TOTAL OUTLET DN65 UP TO WELDING MALE DN65 DIN11851	atm.	65	1

Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30 ≤120	>120 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000	≥2 ≤30	>30 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12

Surface	Outside	Matt 2B	Weld. seams	Outside	Strip grinded 2x20 Ra<1,6
	Inside	Matt 2B		Inside	Flat grinded to Ra<0,8

	Drawn: K.N.	Scale 1:20	Weight 216	1.4307 AISI 304L			
	Checked: K.I.	3300L					
	Approved: D.M.			Rev	6.6.2019 г.	Lang Eng	Sheet 1/1