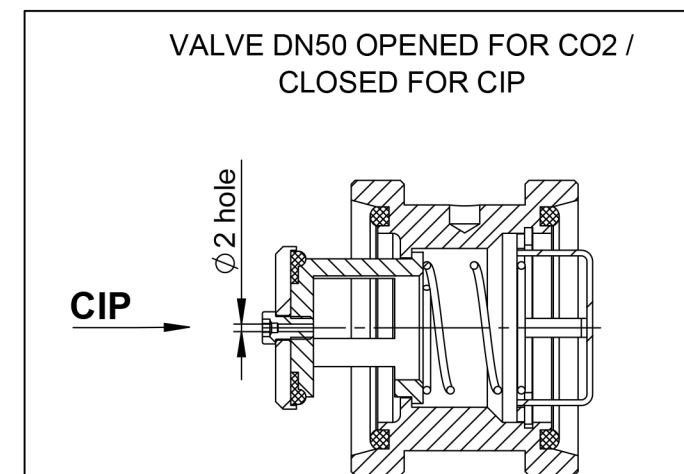
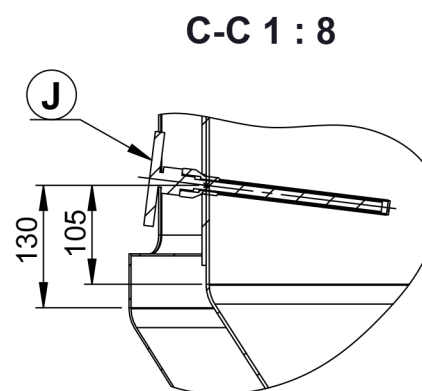
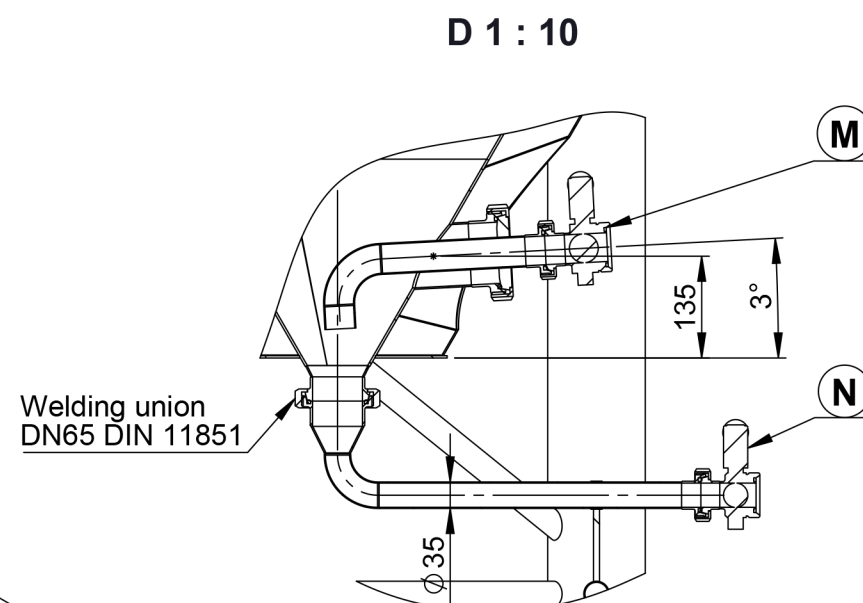
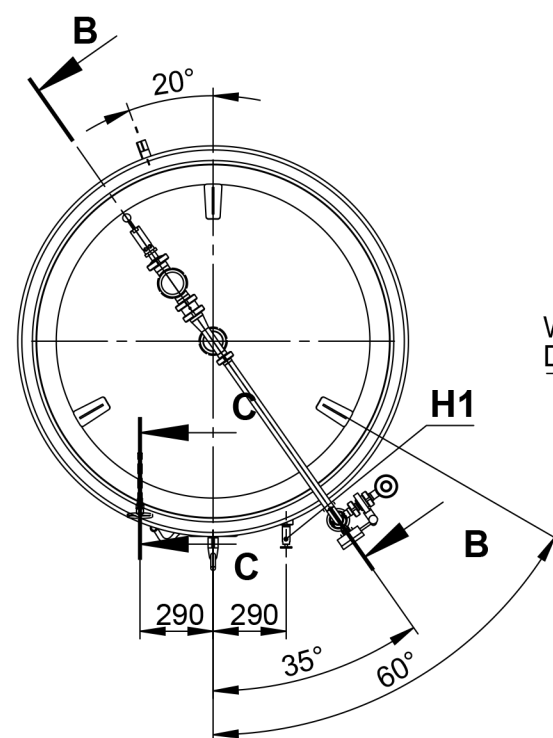
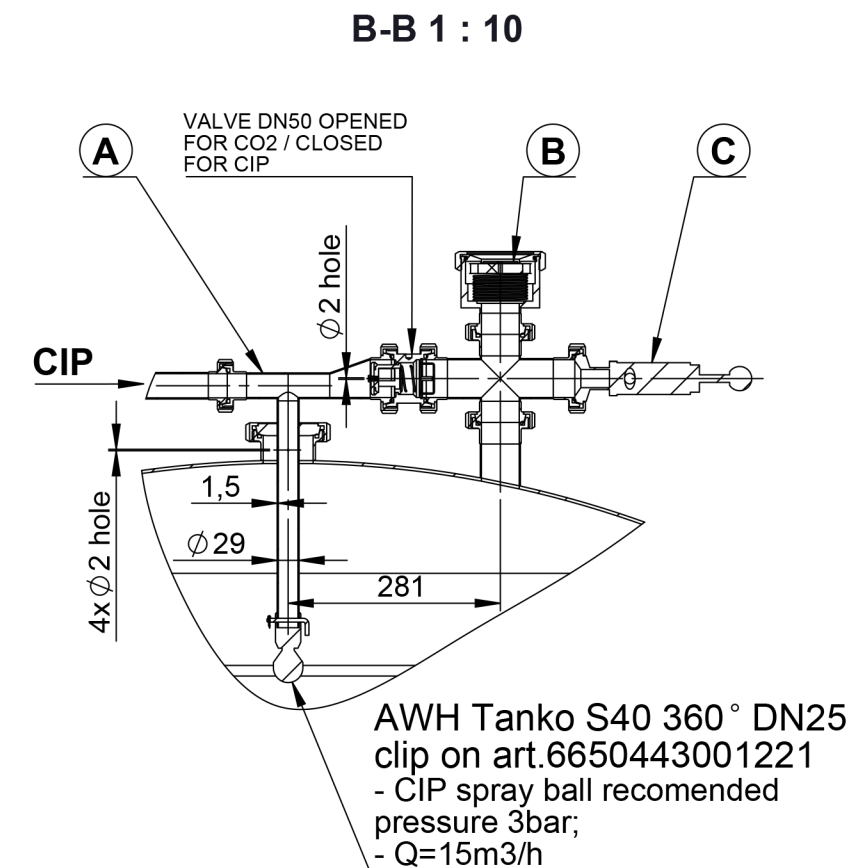
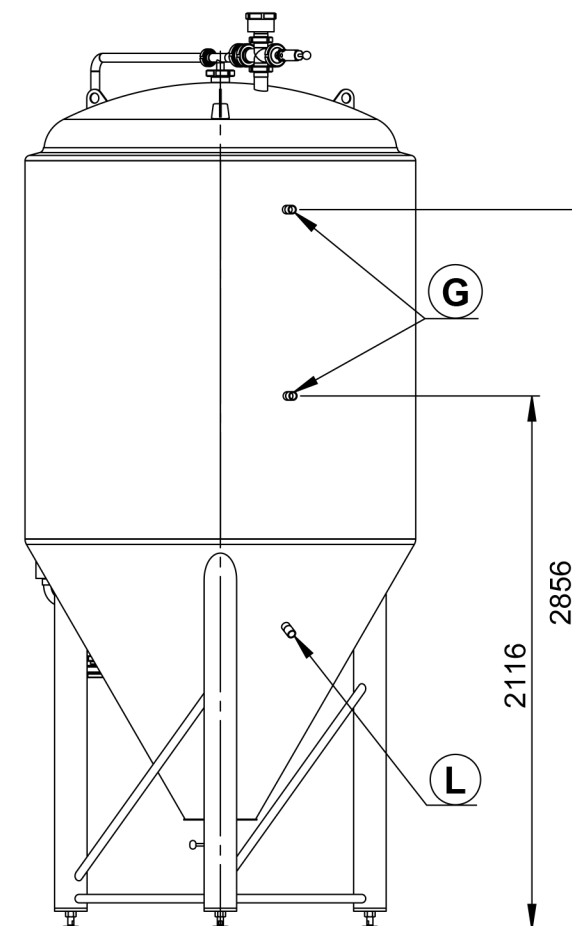
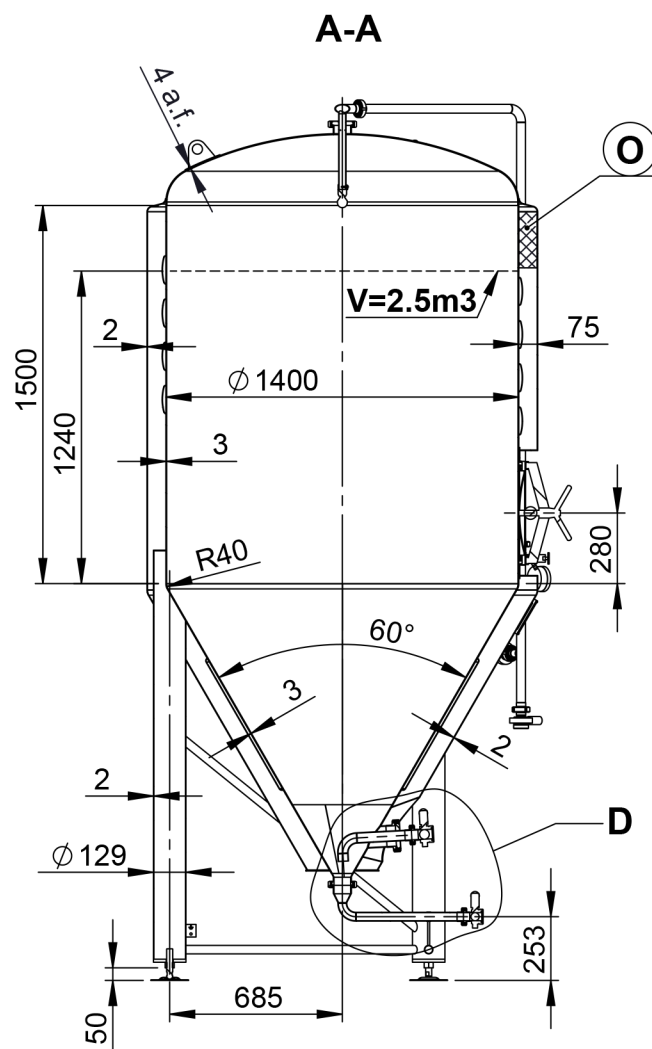
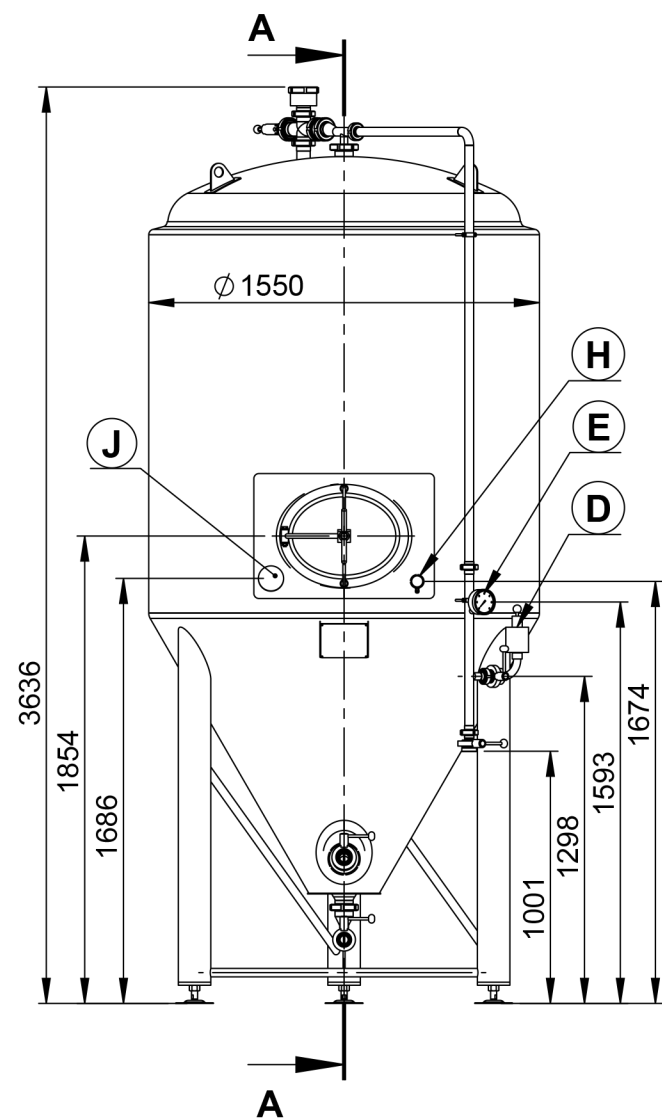




Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30 ≤120	>120 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000	≥2 ≤30	>30 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12
Surface	Outside			Matt 2B				Weld. seams	Outside			Strip grinded 2x20 Ra<1,6			
	Inside			Matt 2B					Inside			Flat grinded to Ra<0.8			
1.6 			Drawn: BB				Scale 1:30	Weight	AISI 304L						
			Checked: KI				3.2m3								
			Approved: DM				B-K 0378 00.00.00				Rev	7.6.2017 г.		Lang Eng	Sheet 1/2