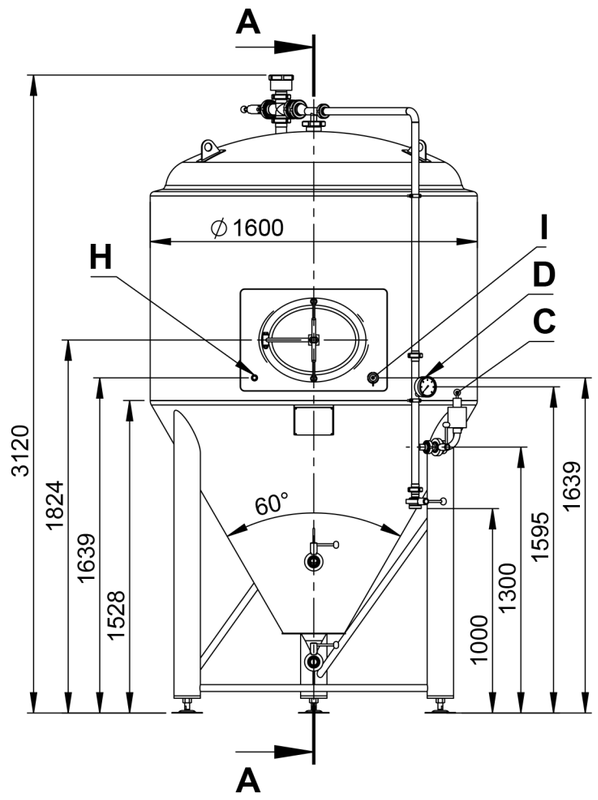
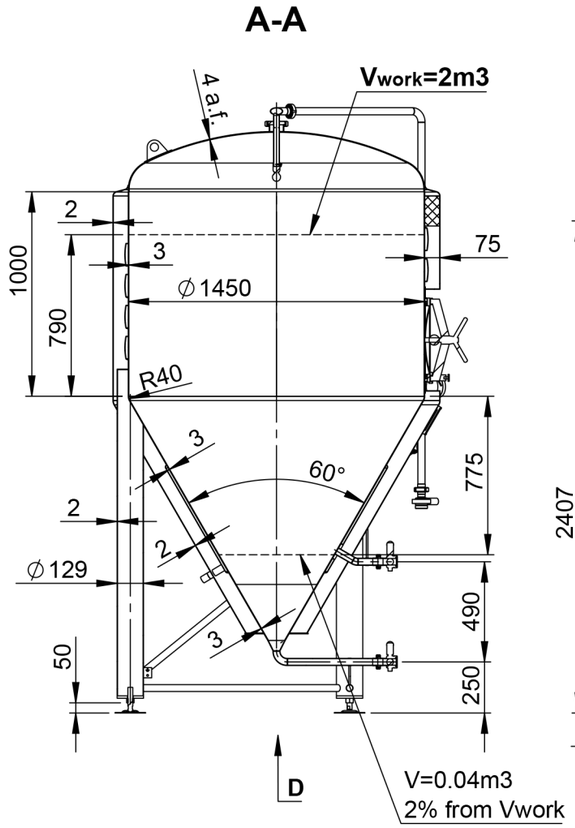
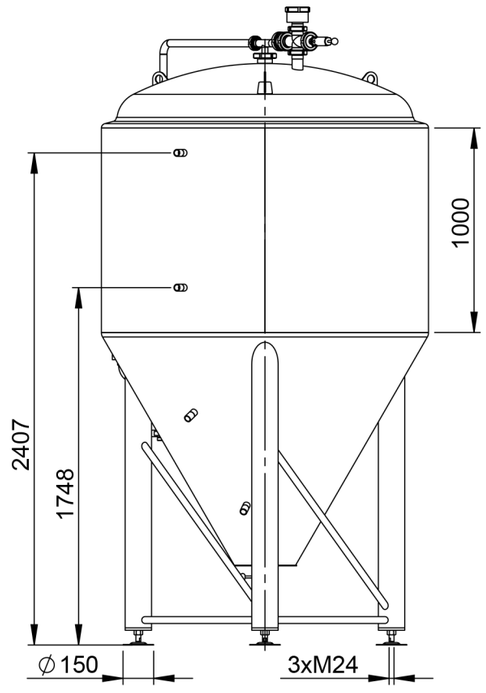
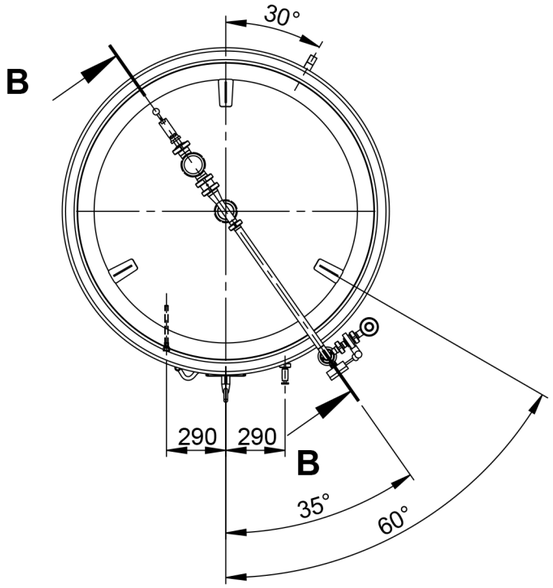
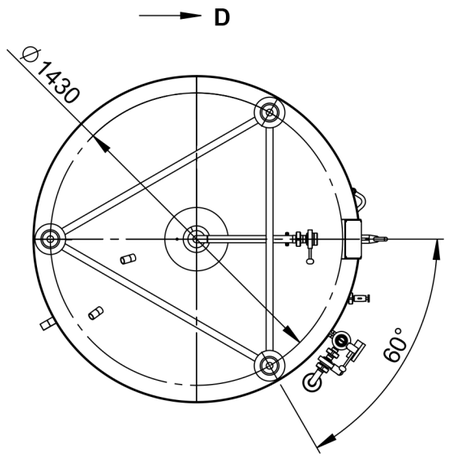
Revisions					
Rev	Description	Date	Drawn	Checked	Rev. DD

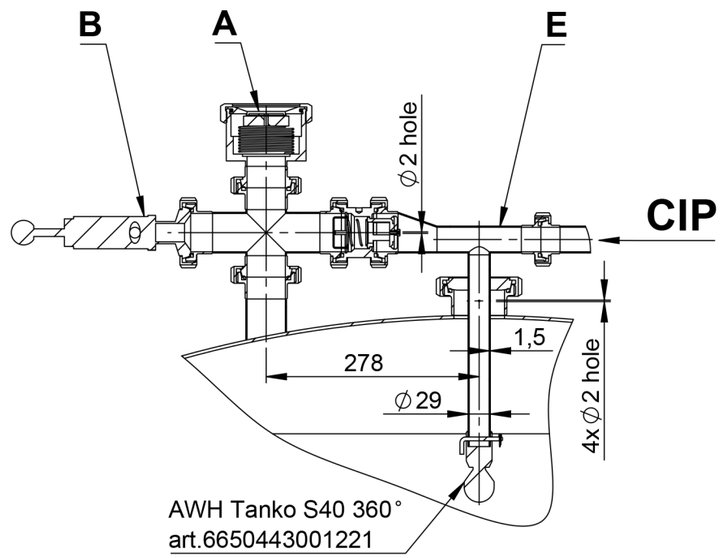












Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30 ≤120	>120 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000	≥2 ≤30	>30 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12

Surface	Outside	Matt 2B	Weld. seams	Outside	Strip grinded to Ra<1.6
	Inside	Matt 2B		Inside	Flat grinded to Ra<0.8

1.6	Drawn: **BB**	Scale 1:30	Weight				
	Checked: **KI**	2.6m3					
	Approved: **DM**	**B-K 0377 00.00.00**	Rev	21.2.2017 г.	Lang Eng	Sheet 1/2	

file: CCT_assembly_751