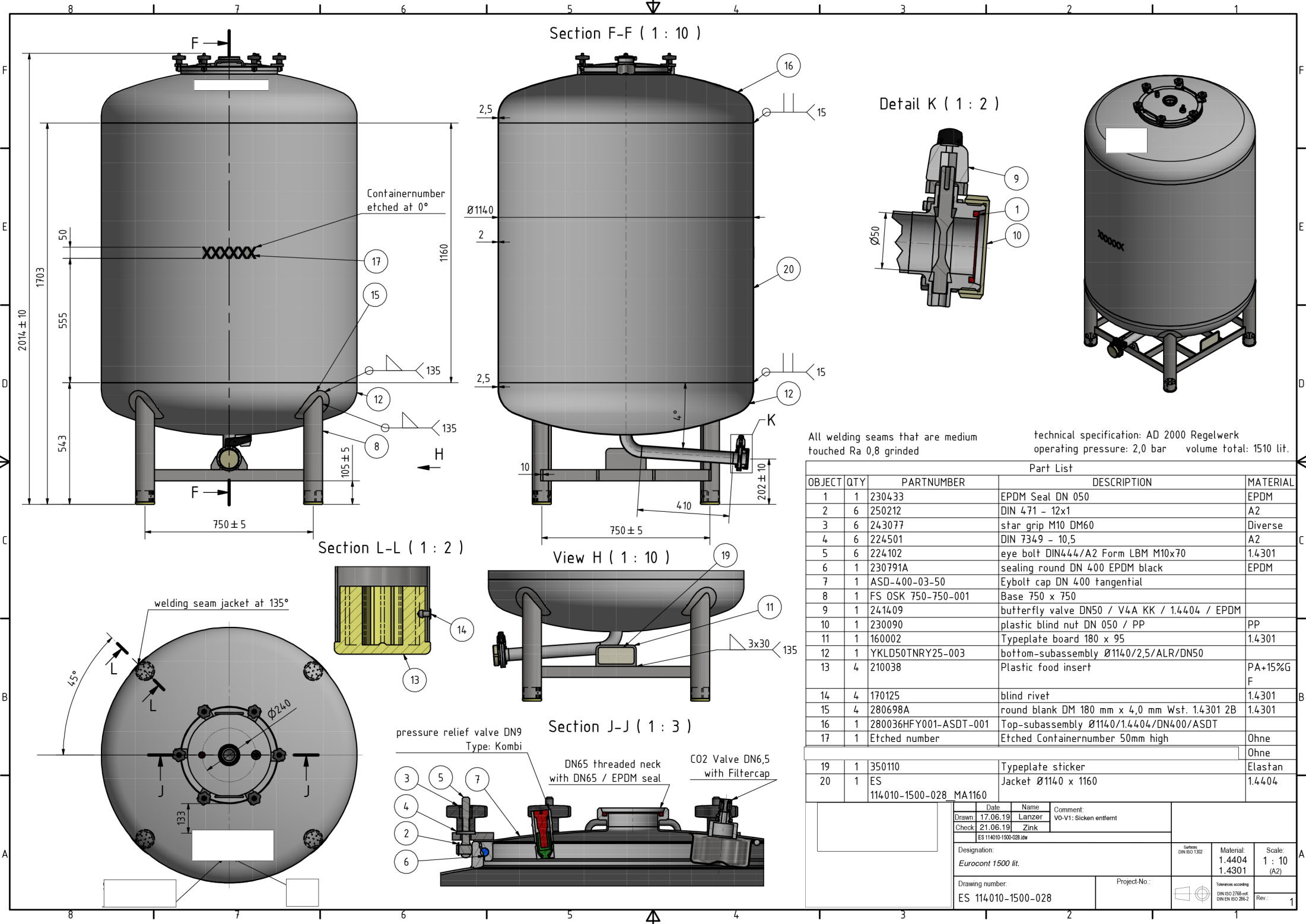




All welding seams that are medium touched Ra 0,8 grinded

technical specification: AD 2000 Regelwerk
operating pressure: 2,0 bar volume total: 1510 lit.

Part List				
OBJECT	QTY	PARTNUMBER	DESCRIPTION	MATERIAL
1	1	230433	EPDM Seal DN 050	EPDM
2	6	250212	DIN 471 - 12x1	A2
3	6	243077	star grip M10 DM60	Diverse
4	6	224501	DIN 7349 - 10,5	A2
5	6	224102	eye bolt DIN444/A2 Form LBM M10x70	1.4301
6	1	230791A	sealing round DN 400 EPDM black	EPDM
7	1	ASD-400-03-50	Eybolt cap DN 400 tangential	
8	1	FS OSK 750-750-001	Base 750 x 750	
9	1	241409	butterfly valve DN50 / V4A KK / 1.4404 / EPDM	
10	1	230090	plastic blind nut DN 050 / PP	PP
11	1	160002	Typeplate board 180 x 95	1.4301
12	1	YKLD50TNR25-003	bottom-subassembly Ø1140/2,5/ALR/DN50	
13	4	210038	Plastic food insert	PA+15%GF
14	4	170125	blind rivet	1.4301
15	4	280698A	round blank DM 180 mm x 4,0 mm Wst. 1.4301 2B	1.4301
16	1	280036HFY001-ASDT-001	Top-subassembly Ø1140/1.4404/DN400/ASDT	
17	1		Etched number	Ohne

19	1	350110	Typeplate sticker	Elastan
20	1	ES	Jacket Ø1140 x 1160	1.4404
114.010-1500-028 MA1160				

Drawn: 17.06.19	Date: 17.06.19	Name: Lanzer	Comment: VO-V1: Sicken entfernt
Check: 21.06.19	Check: 21.06.19	Check: Zink	Check: Zink
ES 114010-1500-028.lit			
Designation: Eurocont 1500 lit.		Material: 1.4404 1.4301	Scale: 1 : 10 (A2)
Drawing number: ES 114.010-1500-028		Project-No.:	Rev.: 1