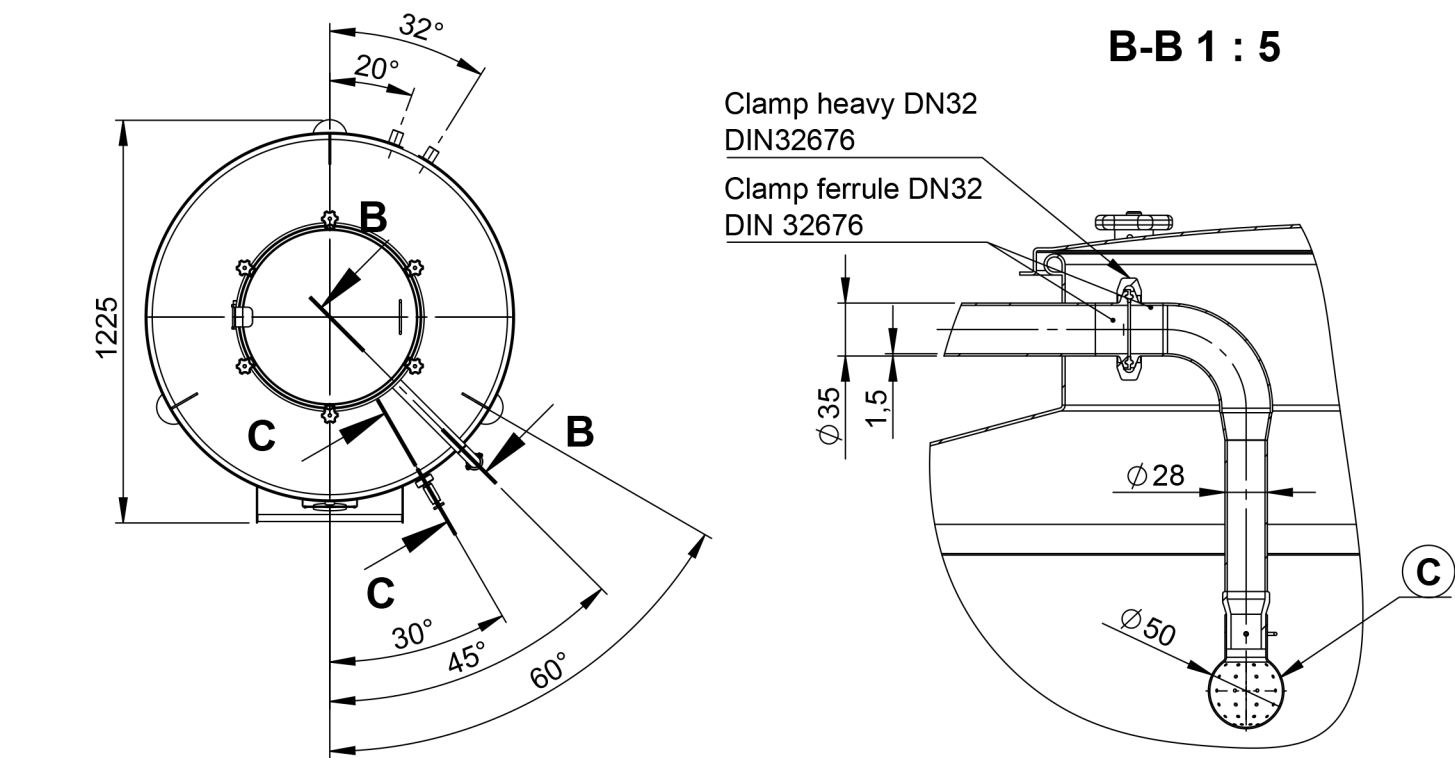
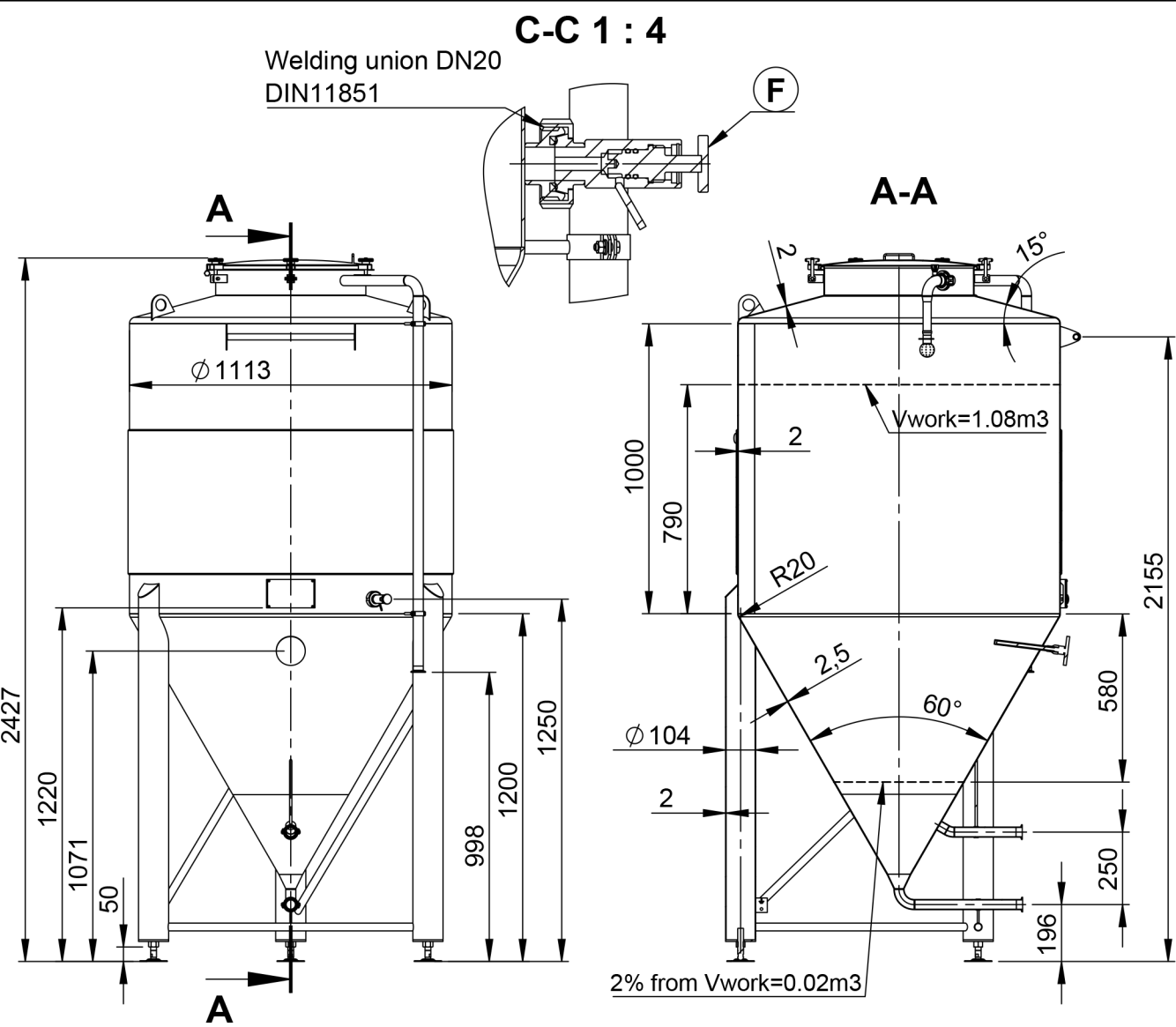
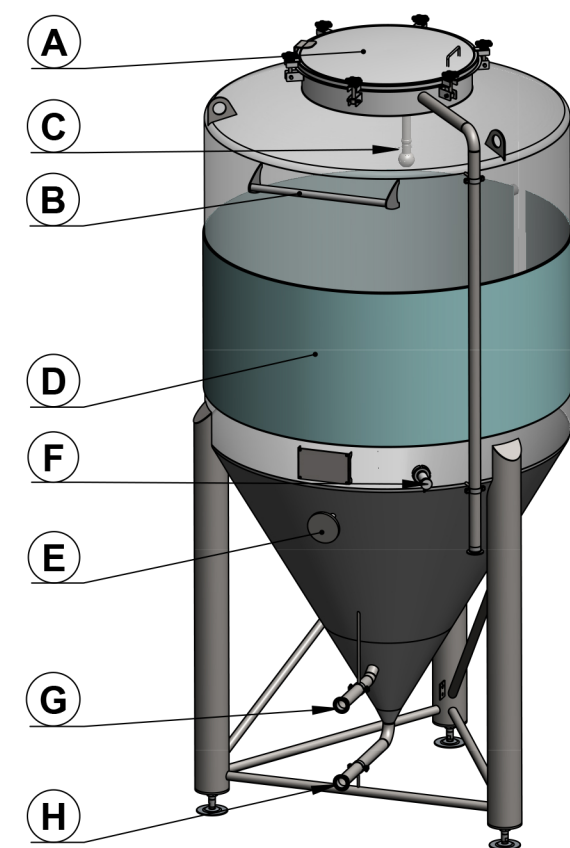
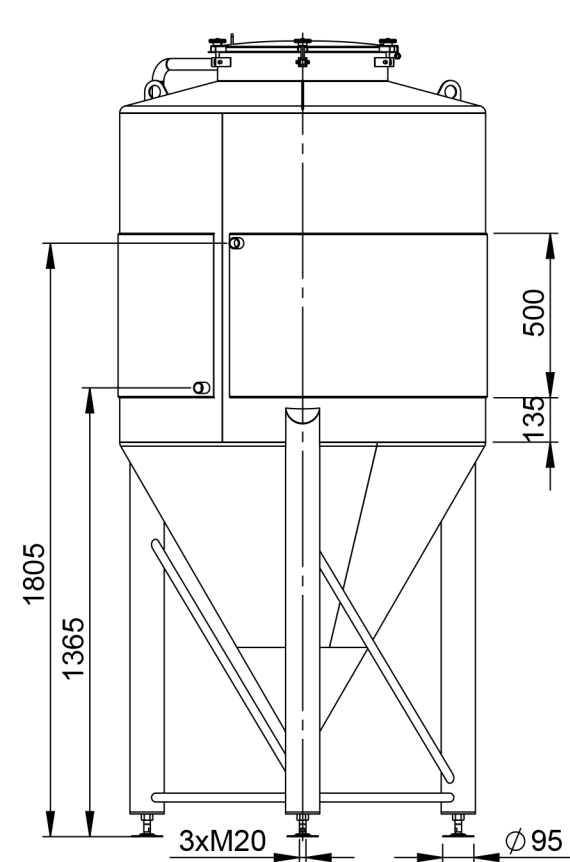




We recommend to mount vent or vacuum valve, because during exploitation of the vessel is possible to damage it.

Revisions					
Rev	Description	Date	Drawn	Checked	Rev. DD



Item	Description	PN bar	DN mm.	Qty.
A	UPPER MANHOLE DN500 ON TANK TOP ZORZINI mod.6V WITH EPDM GASKET	atm.	500	1
B	GRIP FOR LADDER	-	-	1
C	STATIC CIP SPRAY BALL AND CIP PIPELINE DN32 UP TO CLAMP FERRULE DN32	atm.	32	1
D	COOLING JACKET ON TANK SHELL F=1.65m ² / H=500mm WITH INLET/OUTLET JACKET UP TO WELDING MALE NIPPLE G1"	atm.	G1"	1
E	ANALOGUE THERMOMETER (thermometer is included)	atm.	G1/2"	1
F	MANUAL SAMPLE VALVE UP TO WELDING LINER AND NUT - KH1-15	atm.	20	1
G	OUTLET DN32 ON CONICAL BOTTOM UP TO CLAMP FERRULE DN32 DIN32676	atm.	32	1
H	TOTAL OUTLET DN32 UP TO CLAMP FERRULE DN32 DIN32676	atm.	32	1

Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30 ≤120	>120 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000	≥2 ≤30	>30 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12
Surface		Outside		Matt 2B				Weld. seams		Outside		Strip grinded 2x20 Ra<1,6			
		Inside		Matt 2B						Inside		Flat grinded to Ra<0,8			
			Drawn: BB				Scale 1:23		Weight		AISI 304L				
			Checked: KI				1.3m3								
			Approved: DM				B-K 0499 00.00.00				Rev	31.5.2017 г.		Lang Eng	Sheet 1/2