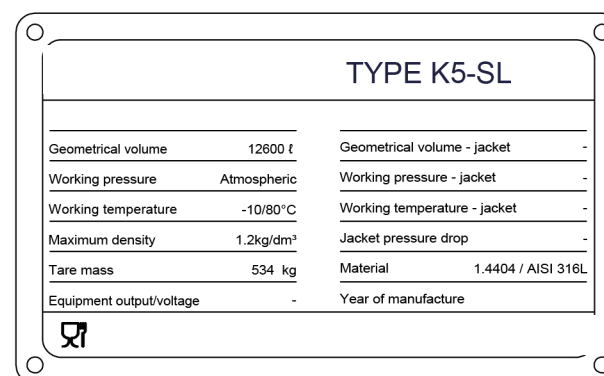
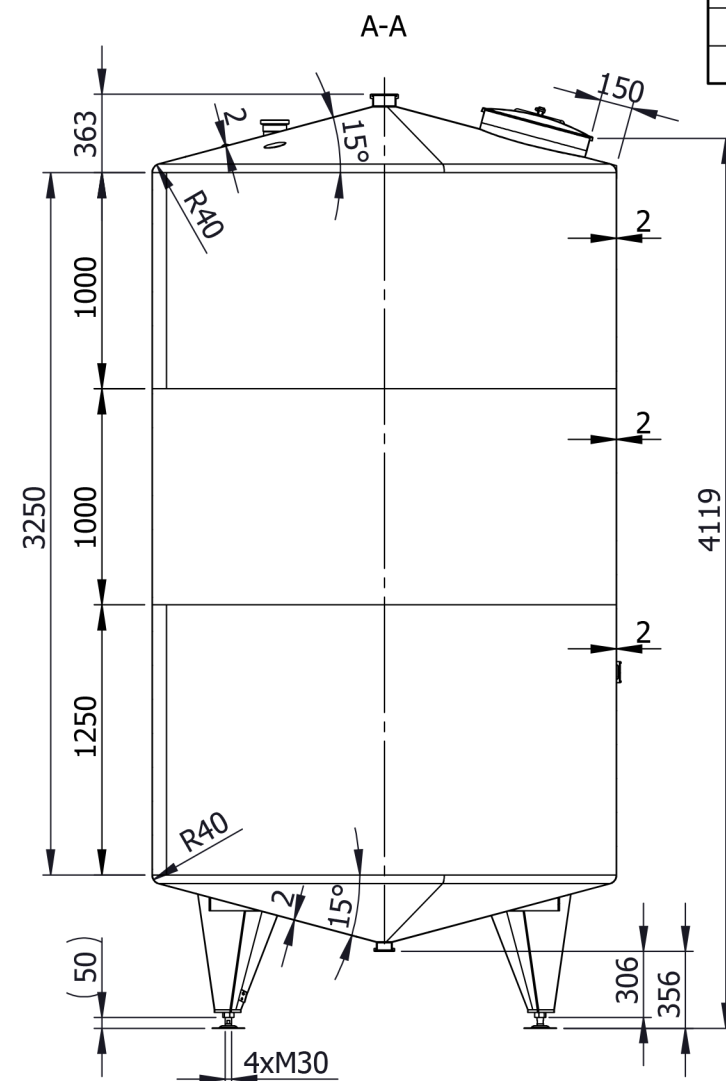
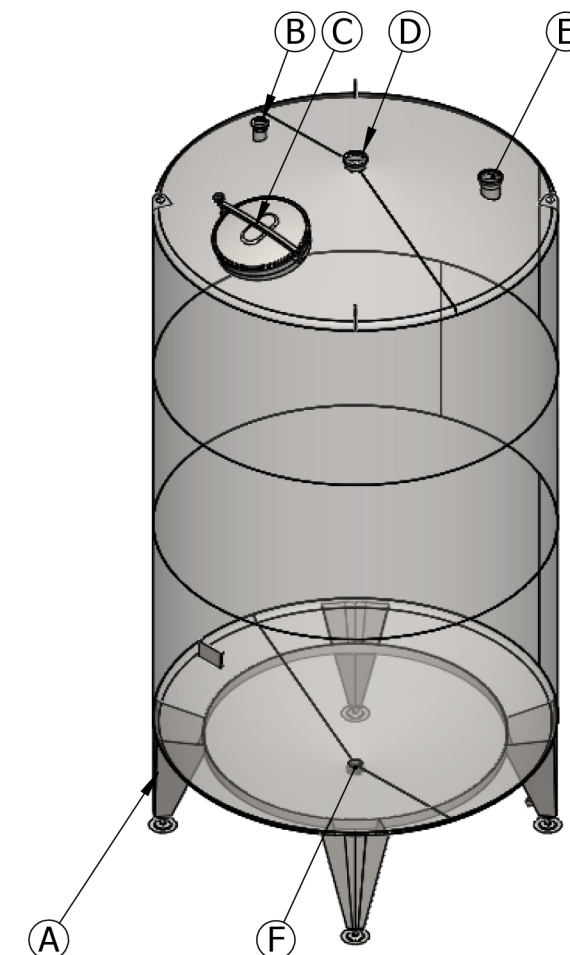




Revisions					
Rev	Description	Zone	Date	Drawn	Checked



Item	Description	PN	DN	Qty.
		bar	mm.	
A	LEG ON ADJUSTABLE SUPPORT	-	-	4
B	INLET DN65 ON TANK TOP UP TO WELDING MALE DN65 DIN11851	atm.	65	1
C	UPPER MANHOLE DN500 Elica art.50/1p-6 WITH EPDM-FDA-GASKET	atm.	500	1
D	INLET DN100 CENTRICALLY MOUNTED ON TANK TOP UP TO WELDING MALE DN100 DIN11851	atm.	100	1
E	INLET AIRVENT DN100 ON TANK TOP UP TO WELDING MALE DN100 DIN11851	atm.	100	
F	TOTAL OUTLET DN65 UP TO WELDING MALE DN65 DIN11851	atm.	65	1

Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30 ≤120	>120 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000	≥2 ≤30	>30 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12

Surface	Outside	Matt 2B	Weld. seams	Outside	Strip grinded 2x20 Ra<1,6
	Inside	Matt 2B		Inside	Flat grinded to Ra<0,8

1.6 	Drawn: K.N.	Scale 1:35	Weight 534	1.4404 AISI 316L				
		Checked: K.I.	12600L					
	Approved: D.M.				Rev	6.6.2019 г.	Lang Eng	Sheet 1/1