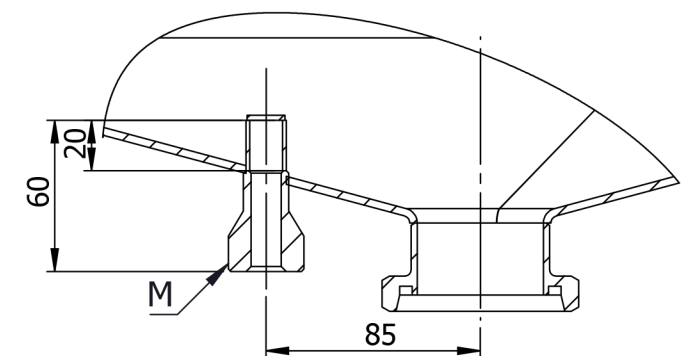
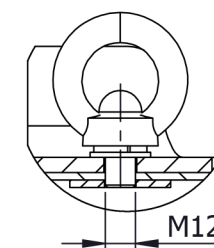
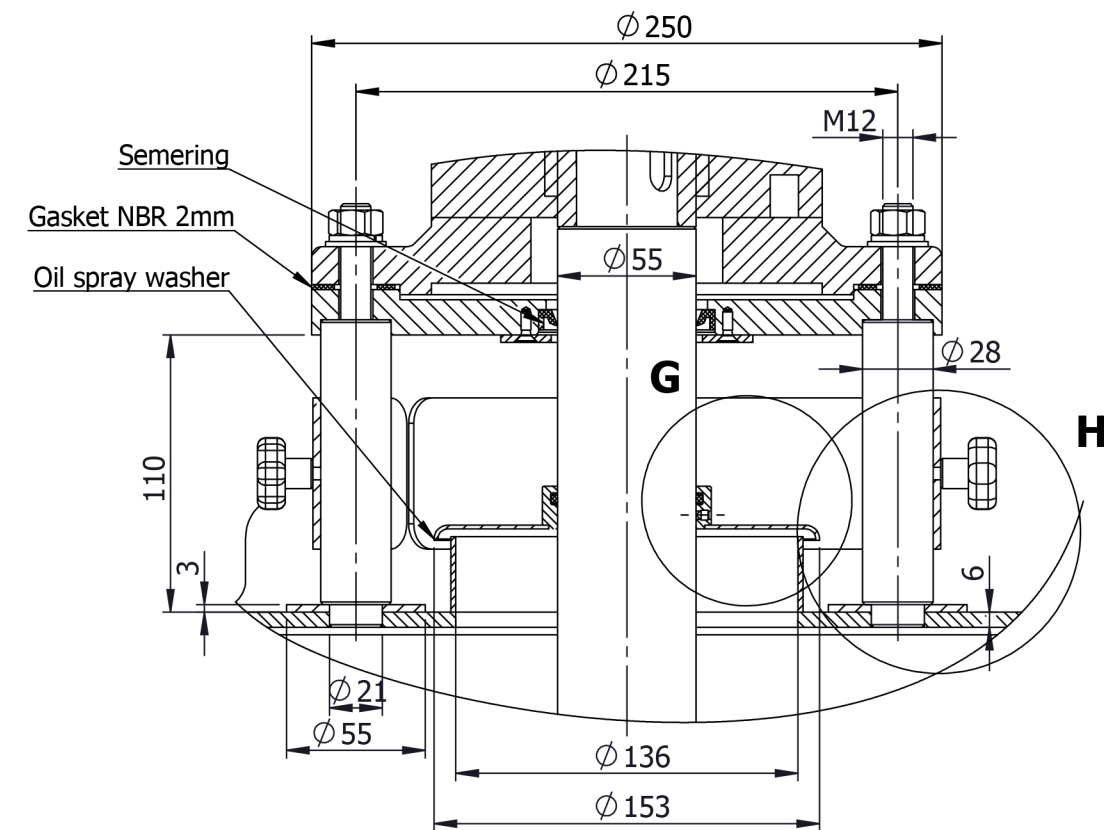
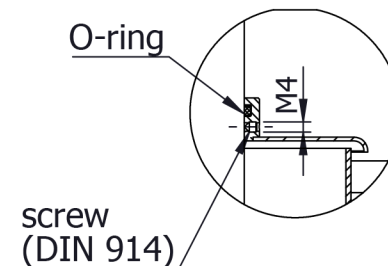
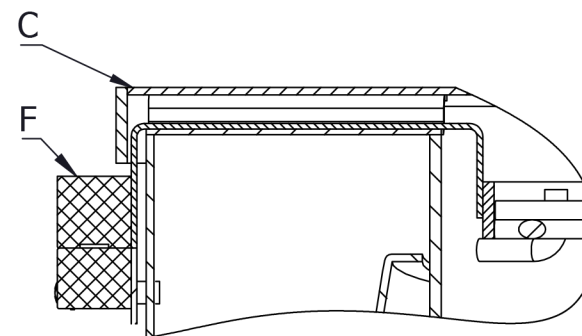
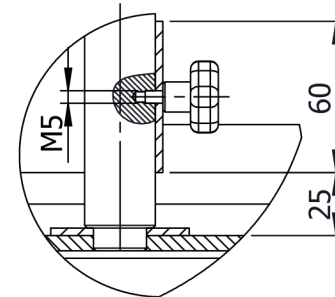
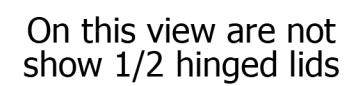


Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30 ≤120	>120 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000	≥2 ≤30	>30 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12
Surface		Outside		Brushed 2J				Weld. seams	Outside			Strip grinded Ra<1,6			
		Inside		Matt 2B					Inside			Flat grinded to Ra<0,8			
			Drawn: I.N.			Scale 1:10		Weight 175.58		AISI 316L		117 113 01			
			Checked: K.I.			130L									
			Approved: D.M.								Rev	14.03.17		Lang Eng	Sheet 2/2