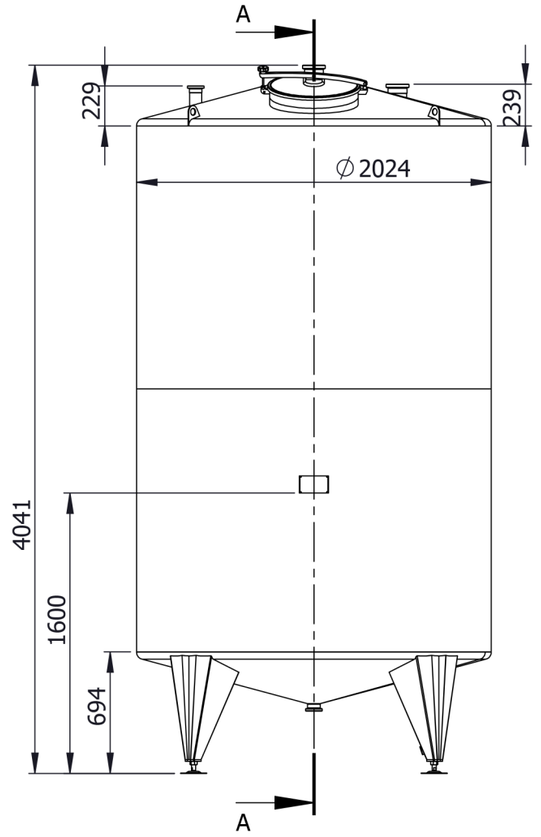
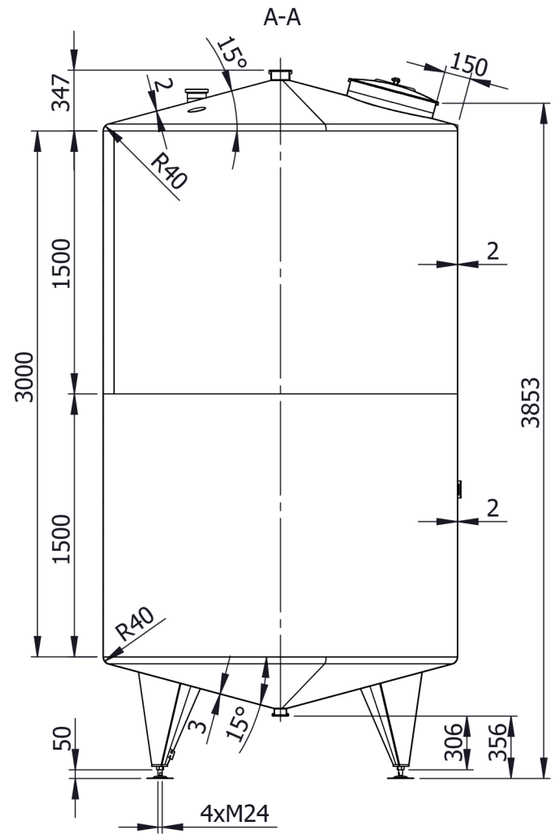
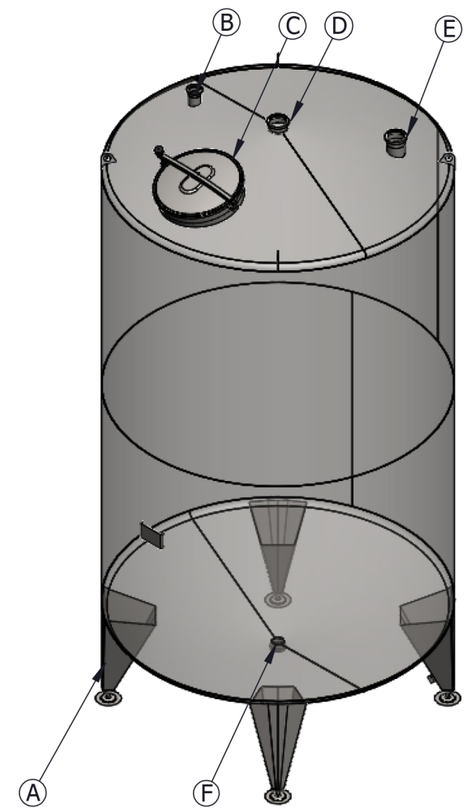
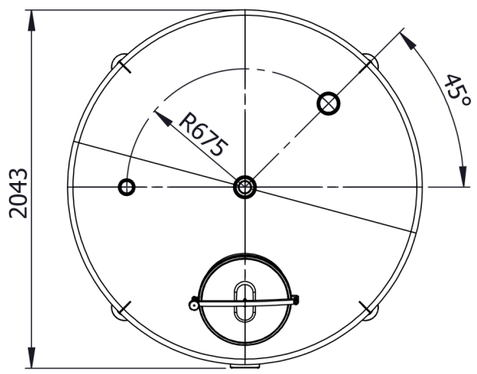
Revisions					
Rev	Description	Zone	Date	Drawn	Checked
A	Remove the elliptical manhole. Change the name of the tank. Change stock numbers.		10.09.18		









Item	Description	PN bar	DN mm.	Qty.
A	LEG ON ADJUSTABLE SUPPORT	-	-	4
B	INLET DN65 ON TANK TOP UP TO WELDING MALE DN65 DIN 11851	atm.	65	1
C	UPPER MANHOLE DN500 Elica art. 50/1p-6 WITH EPDM-FDA-GASKET	atm.	500	1
D	INLET DN100 CENTRICALLY MOUNTED ON TANK TOP UP TO WELDING MALE DN100 DIN 11851	atm.	100	1
E	INLET AIR VENT DN100 ON TANK TOP UP TO WELDING MALE DN100 DIN 11851	atm.	100	1
F	TOTAL OUTLET DN65 UP TO WELDING MALE DN65 DIN 11851	atm.	65	1

Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30 ≤120	>120 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000	≥2 ≤30	>30 ≤400	>400 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000 ≤8000	>8000 ≤12000	>12000 ≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12

Surface	Outside	Matt 2B	Weld. seams	Outside	Strip grinded 2x20 Ra<1,6
	Inside	Matt 2B		Inside	Strip grinded 2x20 Ra<1,6

1.6	Drawn: K.N.	Scale 1:35	Weight 484.1	1.4307/ AISI304L		
	Checked: K.I.				10300L	
	Approved: D.M.		Rev	10.9.2018 г.	Lang Eng	Sheet 1/2