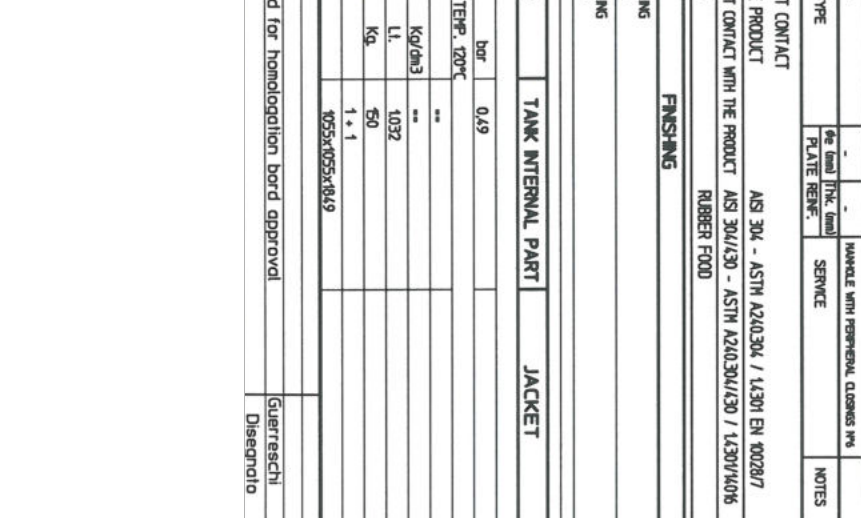
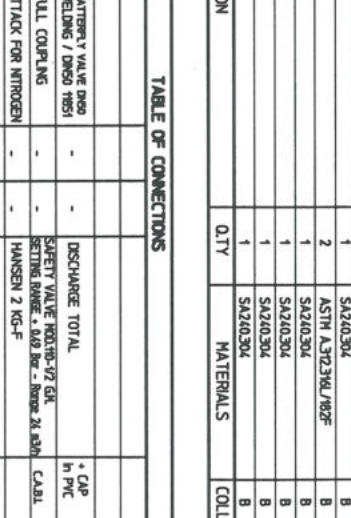
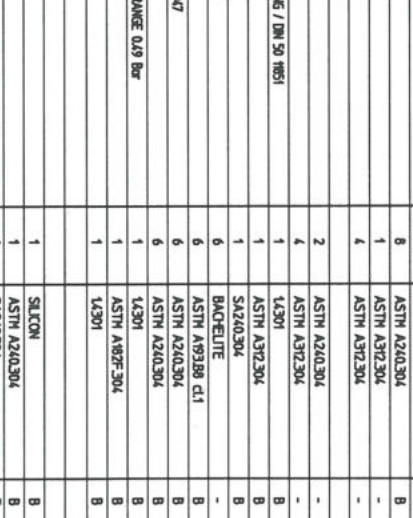
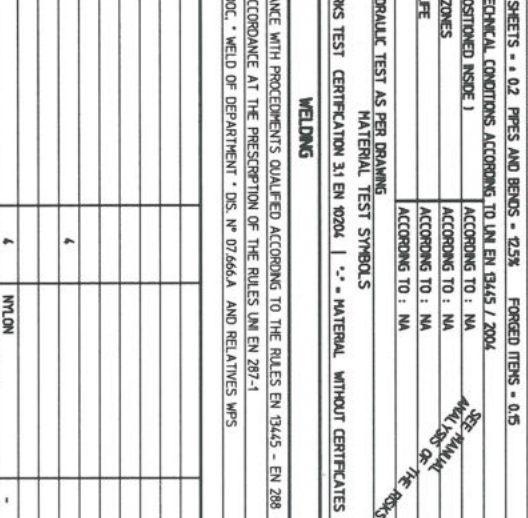
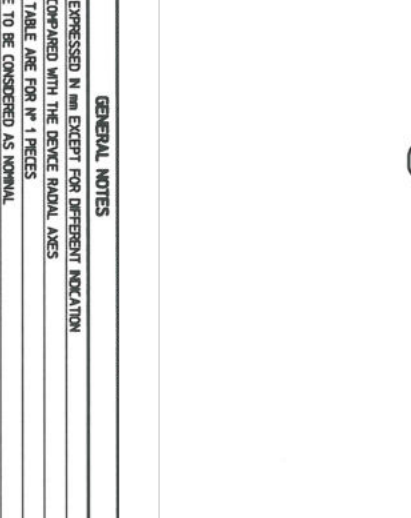
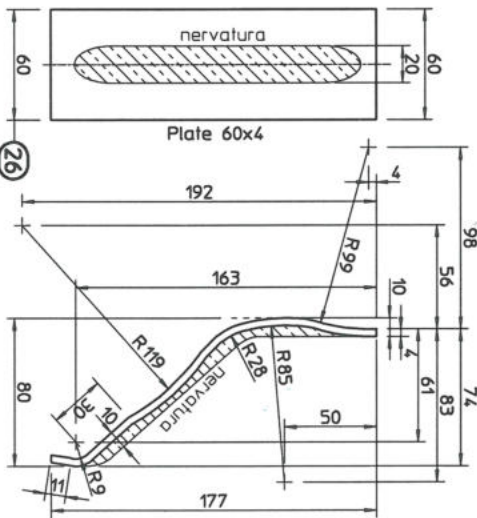
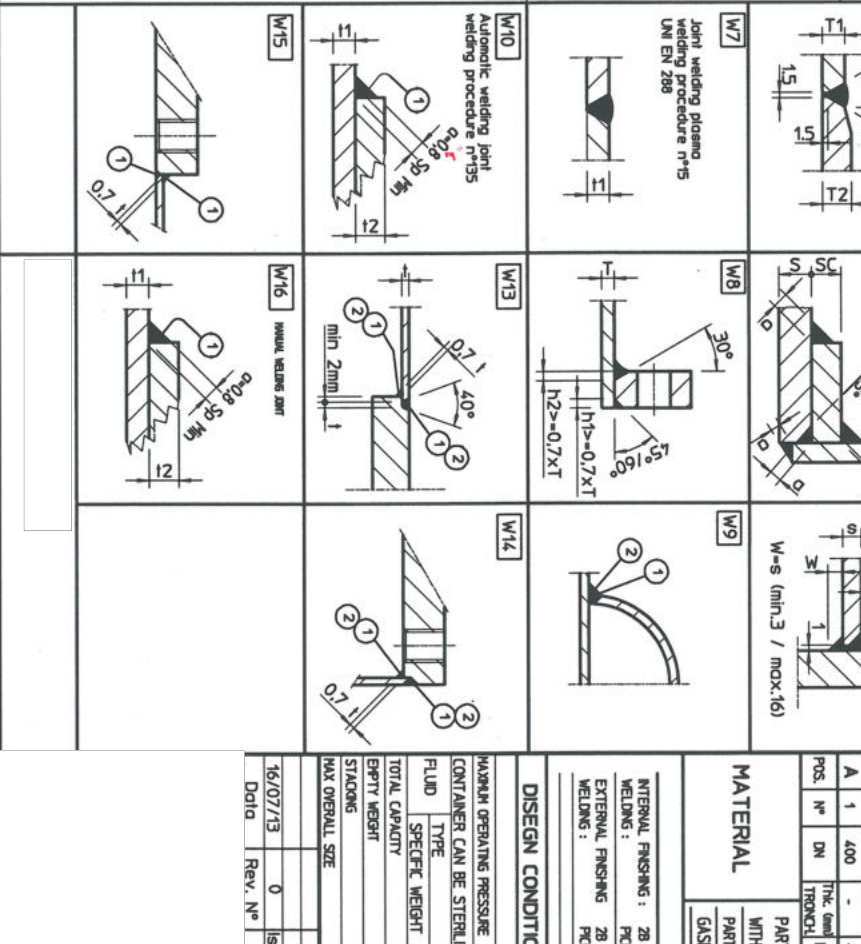
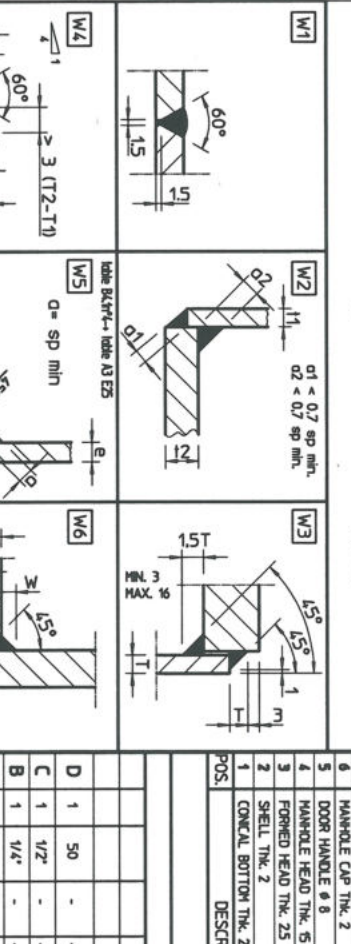
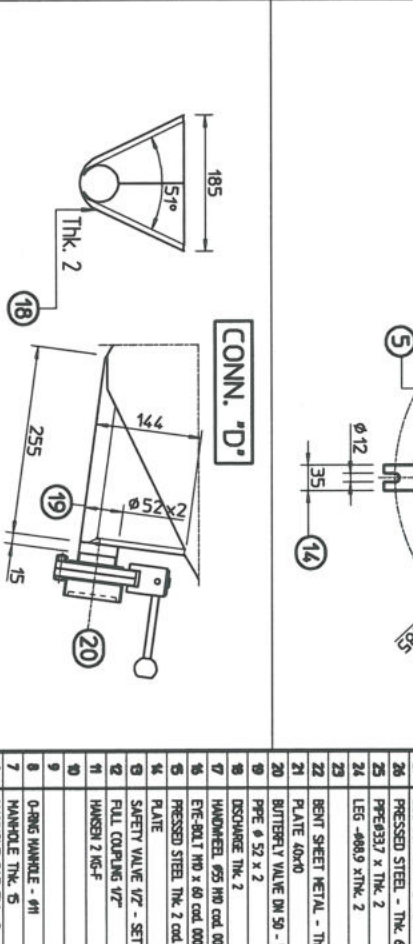
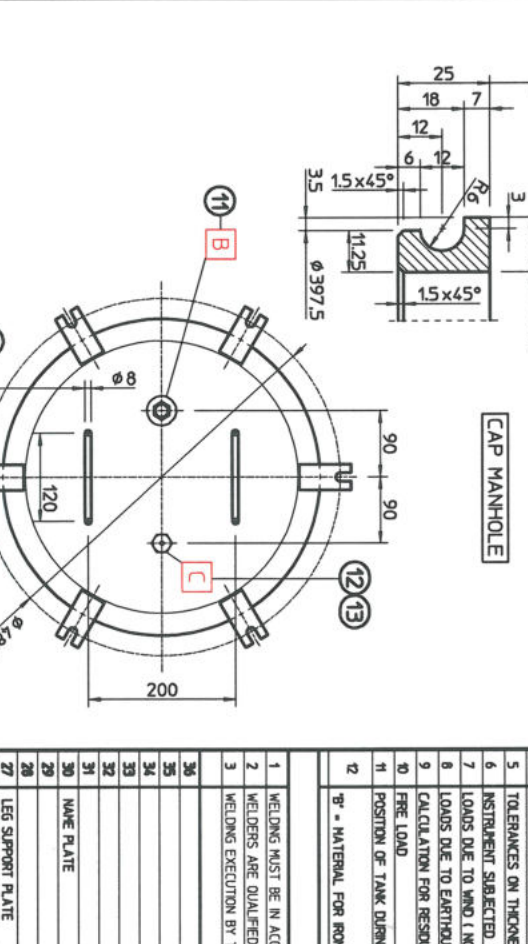
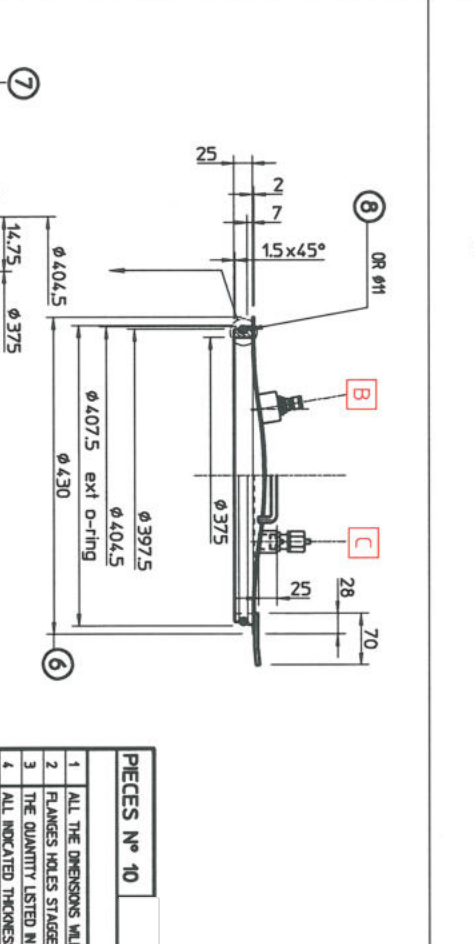
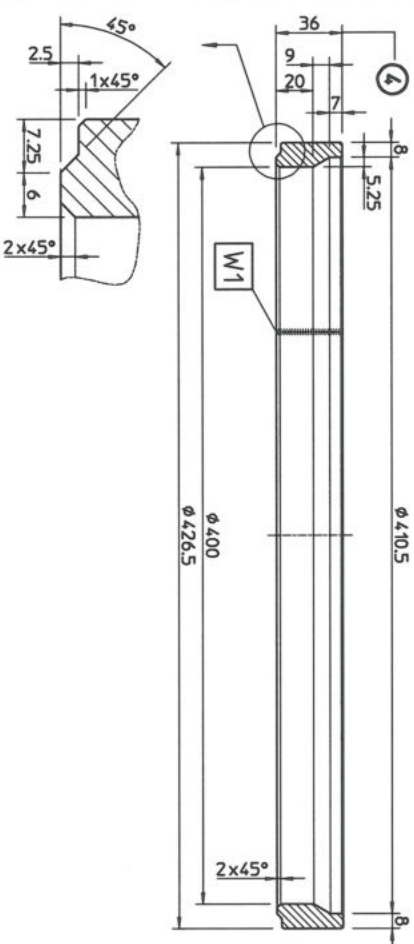
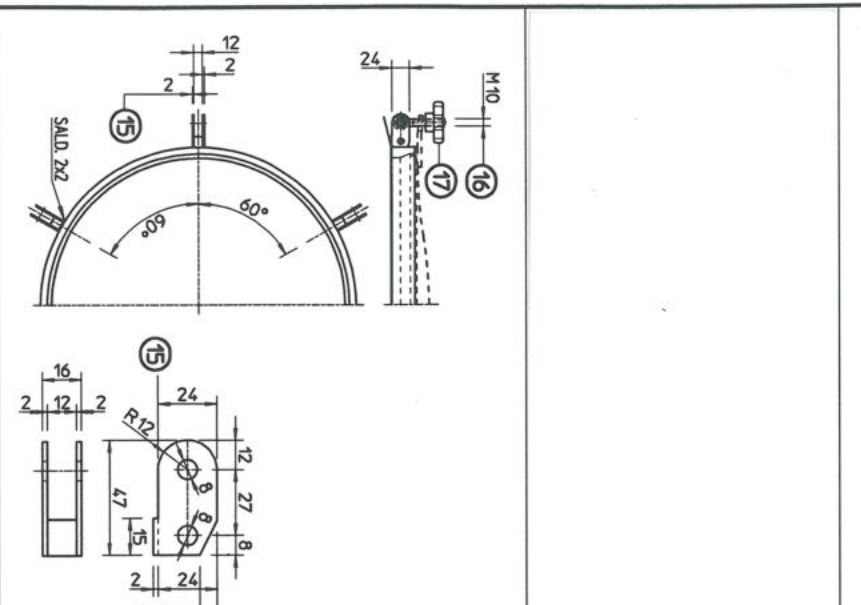
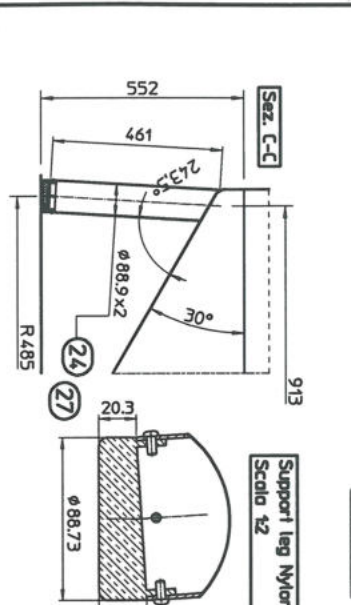
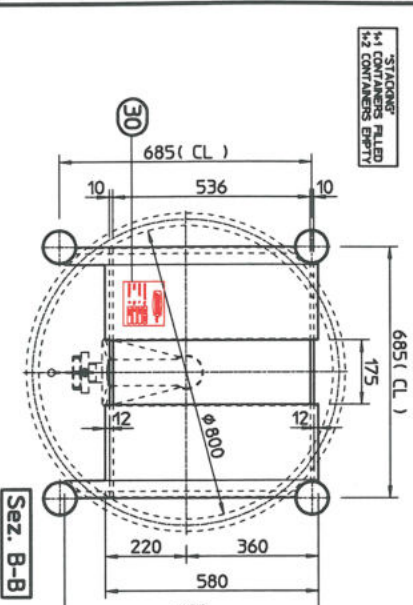
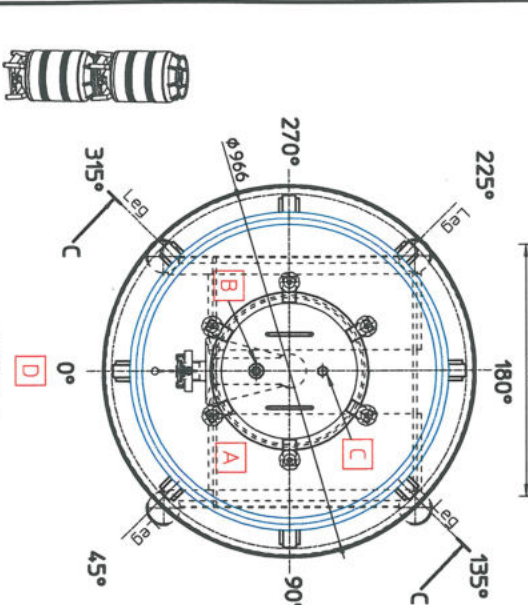
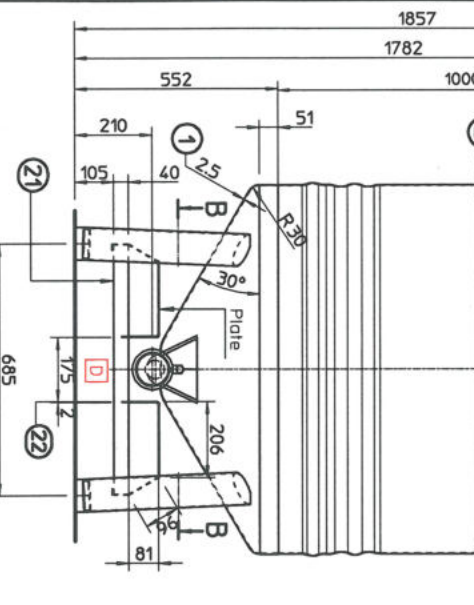
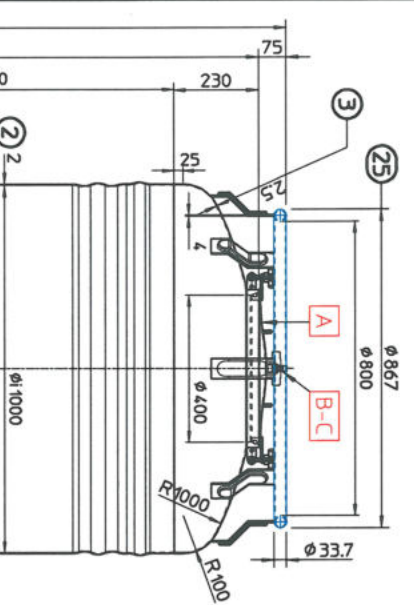




PIECES N° 10

- 1 ALL THE DIMENSIONS WILL BE EXPRESSED IN mm EXCEPT FOR DIFFERENT INDICATION
- 2 THE QUANTITY LISTED IN THE TABLE ARE FOR N° 1 PIECES
- 3 ALL INDICATED THICKNESSES ARE TO BE CONSIDERED AS NOMINAL
- 4 TOLERANCES ON THICKNESS : SHEETS = ± 0.2 PRESS AND BENDS = ± 0.25% FORGED ITEMS = ± 0.5
- 5 INSTRUMENTS SUBJECTED TO TECHNICAL CONDITIONS ACCORDING TO UNI EN 10445 / 2004
- 6 LOADS DUE TO WIND (NO. - POSITIONED INSIDE)
- 7 LOADS DUE TO EARTHQUAKE ZONES
- 8 CALCULATION FOR RESIDUAL LIFE
- 9 FREE LOAD
- 10 POSITION OF TANK DURING HYDRAULIC TEST AS PER DRAWING
- 11 MATERIAL TEST SYMBOLS
- 12 W = MATERIAL FOR IRON WORKS TEST CERTIFICATION 31 EN 10204 | ** = MATERIAL WITHOUT CERTIFICATES

WELDING

- 1 WELDING MUST BE IN ACCORDANCE WITH PROCEDURES QUALIFIED ACCORDING TO THE RULES EN 13445 - EN 288
- 2 WELDERS ARE QUALIFIED IN ACCORDANCE AT THE PRESCRIPTION OF THE RULES UNI EN 287-1
- 3 WELDING EXECUTION BY THE DOC. - WELD OF DEPARTMENT - DS. N° 07.666A AND RELATIVES WPS

POS.	DESCRIPTION	QTY	MATERIALS	COLL.
1	FLANGE	1	SA20304	B
2	FLANGE	1	SA20304	B
3	FLANGE	1	SA20304	B
4	FLANGE	1	SA20304	B
5	FLANGE	1	SA20304	B
6	FLANGE	1	SA20304	B
7	FLANGE	1	SA20304	B
8	FLANGE	1	SA20304	B
9	FLANGE	1	SA20304	B
10	FLANGE	1	SA20304	B
11	FLANGE	1	SA20304	B
12	FLANGE	1	SA20304	B
13	FLANGE	1	SA20304	B
14	FLANGE	1	SA20304	B
15	FLANGE	1	SA20304	B
16	FLANGE	1	SA20304	B
17	FLANGE	1	SA20304	B
18	FLANGE	1	SA20304	B
19	FLANGE	1	SA20304	B
20	FLANGE	1	SA20304	B
21	FLANGE	1	SA20304	B
22	FLANGE	1	SA20304	B
23	FLANGE	1	SA20304	B
24	FLANGE	1	SA20304	B
25	FLANGE	1	SA20304	B
26	FLANGE	1	SA20304	B
27	FLANGE	1	SA20304	B
28	FLANGE	1	SA20304	B
29	FLANGE	1	SA20304	B
30	FLANGE	1	SA20304	B
31	FLANGE	1	SA20304	B
32	FLANGE	1	SA20304	B
33	FLANGE	1	SA20304	B
34	FLANGE	1	SA20304	B
35	FLANGE	1	SA20304	B
36	FLANGE	1	SA20304	B
37	FLANGE	1	SA20304	B
38	FLANGE	1	SA20304	B
39	FLANGE	1	SA20304	B
40	FLANGE	1	SA20304	B
41	FLANGE	1	SA20304	B
42	FLANGE	1	SA20304	B
43	FLANGE	1	SA20304	B
44	FLANGE	1	SA20304	B
45	FLANGE	1	SA20304	B
46	FLANGE	1	SA20304	B
47	FLANGE	1	SA20304	B
48	FLANGE	1	SA20304	B
49	FLANGE	1	SA20304	B
50	FLANGE	1	SA20304	B

TABLE OF CONNECTIONS

POS.	DESCRIPTION	QTY	MATERIALS	COLL.
1	FLANGE	1	SA20304	B
2	FLANGE	1	SA20304	B
3	FLANGE	1	SA20304	B
4	FLANGE	1	SA20304	B
5	FLANGE	1	SA20304	B
6	FLANGE	1	SA20304	B
7	FLANGE	1	SA20304	B
8	FLANGE	1	SA20304	B
9	FLANGE	1	SA20304	B
10	FLANGE	1	SA20304	B
11	FLANGE	1	SA20304	B
12	FLANGE	1	SA20304	B
13	FLANGE	1	SA20304	B
14	FLANGE	1	SA20304	B
15	FLANGE	1	SA20304	B
16	FLANGE	1	SA20304	B
17	FLANGE	1	SA20304	B
18	FLANGE	1	SA20304	B
19	FLANGE	1	SA20304	B
20	FLANGE	1	SA20304	B
21	FLANGE	1	SA20304	B
22	FLANGE	1	SA20304	B
23	FLANGE	1	SA20304	B
24	FLANGE	1	SA20304	B
25	FLANGE	1	SA20304	B
26	FLANGE	1	SA20304	B
27	FLANGE	1	SA20304	B
28	FLANGE	1	SA20304	B
29	FLANGE	1	SA20304	B
30	FLANGE	1	SA20304	B
31	FLANGE	1	SA20304	B
32	FLANGE	1	SA20304	B
33	FLANGE	1	SA20304	B
34	FLANGE	1	SA20304	B
35	FLANGE	1	SA20304	B
36	FLANGE	1	SA20304	B
37	FLANGE	1	SA20304	B
38	FLANGE	1	SA20304	B
39	FLANGE	1	SA20304	B
40	FLANGE	1	SA20304	B
41	FLANGE	1	SA20304	B
42	FLANGE	1	SA20304	B
43	FLANGE	1	SA20304	B
44	FLANGE	1	SA20304	B
45	FLANGE	1	SA20304	B
46	FLANGE	1	SA20304	B
47	FLANGE	1	SA20304	B
48	FLANGE	1	SA20304	B
49	FLANGE	1	SA20304	B
50	FLANGE	1	SA20304	B

MATERIAL
PARTS AT CONTACT WITH THE PRODUCT
PARTS NOT CONTACT WITH THE PRODUCT
RUBBER FOOD

FINISHING

- 1 INTERNAL FINISHING : 2B ROLLING
- 2 WELDING : PICKLED
- 3 EXTERNAL FINISHING : 2B ROLLING
- 4 WELDING : PICKLED

DESIGN CONDITIONS

DESIGN CONDITIONS	TANK INTERNAL PART	JACKET
MAXIMUM OPERATING PRESSURE	bar	0.49
CONTAINER CAN BE STERILIZED TEMP. 120°C		
FLUID TYPE		
SPECIFIC WEIGHT	Kg/dm3	--
TOTAL CAPACITY	L.	1032
EMPTY WEIGHT	Kg	50
STACKING	1+1	
MAX OVERALL SIZE	1055x555x1849	

16/07/13	0	Issued for homologation board approval	Guerraschi
Data	Rev. N°		Disegno